



**NORTH AMERICAN
MAINTENANCE SOLUTIONS TRAINING GUIDE
for Cat Dealers
Volume 4**

LOCTITE®

Henkel



- The LOCTITE® Product Selector Guide for Cat Dealers is your source for locating high-performance LOCTITE® adhesives, sealants, lubricants and cleaning compounds needed for the proper maintenance and repair of heavy-duty equipment. This catalog will help you to make things better, faster and more cost-efficient. LOCTITE® products help you tackle even the most difficult challenges that surface in keeping working machines working!

- Henkel Corporation was chosen by Caterpillar as the adhesives and sealants supplier for many different reasons:
 - OEM Partner
 - Quality Products
 - World Leadership & Availability
 - Warranty Requirements
 - Newest Innovative Products
- These are the reasons why Caterpillar uses Henkel chemicals in their factories and why they are now making even more products available through this program – direct to the dealer.

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THREADLOCKING

LOCKING OF THREADED FASTENERS



LOCTITE® 222MS™ THREADLOCKER

LOW STRENGTH

Ideal for fastener diameters of ¼" (6 mm) and smaller, long engagement length fasteners, and components requiring occasional adjustment. Apply to threaded parts before assembly. Controlled lubricity for accurate clamp loads. Parts can be disassembled with hand tools. Approved for use in or around food processing areas.

Typical Use: Small screws under ¼".

Color/Viscosity: Purple, liquid

Item	Container Size	Pack
22221	10 ml bottle	10
22231	50 ml bottle	10



LOCTITE® 242® THREADLOCKER

MEDIUM STRENGTH

Removable strength, general-purpose threadlocking adhesive well suited for fasteners between ¼" and ¾" diameter (6 mm to 20 mm). Applied to threaded components before assembly, LOCTITE® 242® Threadlocker has controlled lubricity for accurate clamp loads. Parts can be separated using hand tools.

Typical Use: ¼" to ¾" (6 mm to 20 mm) fasteners.

Color/Viscosity: Blue, liquid

Item	Container Size	Pack
24221	10 ml bottle	10
24231	50 ml bottle	10



LOCTITE® 243™ THREADLOCKER

SURFACE INSENSITIVE / PRIMERLESS

A general-purpose, medium strength, primerless, blue threadlocker with improved oil tolerance. For fasteners between ¼" to ¾" (6 mm to 20 mm). Parts can be separated using hand tools.

Typical Use: ¼" to ¾" (6 mm to 20 mm) bolts with light oil contamination.

Color/Viscosity: Blue, liquid

Item	Container Size	Pack
1329837 (formerly 24077)	10 ml bottle	10
1329467	50 ml bottle	10



LOCTITE® 246™ THREADLOCKER

MEDIUM STRENGTH / HIGH TEMP

Resists oil and mild surface contamination at continuous temperatures to 450°F. Suitable for fasteners between ¼" to ¾" (6 to 20 mm) diameters.

Typical Use: High temperature, medium strength

Color/Viscosity: Blue, liquid

Item	Container Size	Pack
29513	10 ml bottle	10
29514	50 ml bottle	10
29515	250 ml bottle	10



**LOCTITE® 248™
THREADLOCKER STICK**

MEDIUM STRENGTH/PRIMERLESS

Semisolid stick form is convenient, portable, and great for hard-to-reach applications. General-purpose threadlocker for fasteners between ¼" to ¾" (6 mm to 20 mm). New formula bonds through contaminants and cures on metal without primer. Removable with hand tools.

Typical Use: ¼" to ¾" (6 mm to 20 mm) fasteners.

Color/Viscosity: Blue, semisolid

Item	Container Size	Pack
37684	9 g stick	10
37087	19 g stick	5



**LOCTITE® 249™
THREADLOCKER TAPE**

MEDIUM STRENGTH

The one and only threadlocker in a tape form. This revolutionary product offers the same reliability and performance as LOCTITE® removable grade threadlocking liquids. Convenient, durable package is a must for every toolbox. It is easy to apply and can be preapplied for future assembly.

Typical Use: ¼" to ¾" bolts, overhead pre-dispensed.

Color/Viscosity: Blue, tape

Item	Container Size	Pack
1372603	260" Roll	10



LOCTITE® 263™ THREADLOCKER

HIGH STRENGTH / PRIMERLESS

Versatile, high strength liquid threadlocker. Reliably locks and seals metal fasteners up to 1". Engineered to cure consistently on a variety of metals, despite minor surface contaminants. Works on steel, stainless steel and most plated fasteners. Tolerates thread lubrication, anti-corrosion and protection fluids. Rated for 360°F (180°C). Heat required for removal.

Typical Use: Primerless, high strength

Color/Viscosity: Red, liquid

Item	Container Size	Pack
1330585	50 ml bottle	10
1330335	250 ml bottle	10



**LOCTITE® 268™
THREADLOCKER STICK**

HIGH STRENGTH/PRIMERLESS

Semisolid stick form is convenient, portable and great for hard-to-reach applications. Its high strength makes it well-suited for heavy-duty applications of threaded fasteners up to ¾" (20 mm). New formula bonds through contaminants and cures on metal without primer. Heat required for removal.

Typical Use: For fasteners up to ¾" (20 mm).

Color/Viscosity: Red, semisolid

Item	Container Size	Pack
37685	9 g stick	10
37686	19 g stick	5

LOCTITE® 271™ THREADLOCKER

HIGH STRENGTH

A high strength, low viscosity threadlocker for fasteners up to 1" (25.4 mm) in diameter.

Typical Use: For fasteners up to 1" (25.4 mm).

Color/Viscosity: Red, liquid

Item	Container Size	Pack
27121	10 ml bottle	10
27131	50 ml bottle	10



LOCTITE® 272™ THREADLOCKER

HIGH TEMPERATURE

Withstands temperatures to 450°F (232°C). This high strength, red threadlocker is formulated for heavy-duty applications. Prevents bolts up to 1.4" (36 mm) from loosening due to shock, severe vibration and heat stress. Exclusive formulation for newer engines and high performance applications where extreme temperature resistance is required. Removable with heat and hand tools.

Typical Use: High temperature applications.

Color/Viscosity: Red, liquid

Item	Container Size	Pack
27240	50 ml bottle	10



THREADLOCKING

LOCKING OF THREADED FASTENERS



LOCTITE® 277™ THREADLOCKER

LARGE/HEAVY-DUTY BOLTS

A high strength adhesive for locking and sealing large bolts and studs 1.5" (38 mm) or larger in diameter. Heat may be required to weaken bond before parts can be disassembled.

Typical Use: High strength for large bolts.

Color/Viscosity: Red, liquid

Item	Container Size	Pack
21434	10 ml bottle	10
27731	50 ml bottle	10



LOCTITE® 2760™ THREADLOCKER

HIGH STRENGTH / FAST CURE

Particularly fast curing, eliminating the need for priming. It develops usable strength within one hour. Particularly suitable for heavy duty applications where resistance to heavy shock, vibration, and stress levels are required.

Typical Use: For heavy duty applications such as bolts used in transmissions, construction equipment or railroad assemblies.

Color/Viscosity: Red, liquid

Item	Container Size	Pack
32526	10 ml bottle	10
32525	50 ml bottle	10
32527	250 ml bottle	10
32528	1 liter bottle	1



LOCTITE® 290™ THREADLOCKER

PENETRATING

Recommended for locking pre-assembled fasteners, e.g., instrumentation screws, electrical connectors and set screws up to ½" (12 mm). Also seals porosities in welds and metal parts. Mil-Spec (S-46163A) Type III, Grade R. NSF/ANSI 61.

Typical Use: Wicking grade for pre-assembled parts.

Color/Viscosity: Green, liquid

Item	Container Size	Pack
29031	50 ml bottle	10



LOCTITE® 2620™ THREADLOCKER

HIGH STRENGTH / ULTRA HIGH TEMP

Paste formula does not run or migrate, and withstands continuous exposure to temps up to 650°F (340°C). Disassembly requires heating above 650°F and disassembling while hot.

Typical Use: High strength, high heat for fasteners ½" to ¾"

Color/Viscosity: Red, paste

Item	Container Size	Pack
1138282	30 gm syringe	10



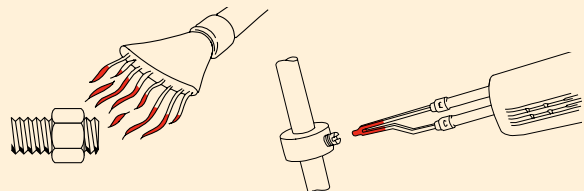
THREADLOCKING, THREAD SEALING & RETAINING DISASSEMBLY

LOW AND MEDIUM STRENGTH PRODUCTS

Disassemble with hand tools.

HIGH STRENGTH PRODUCTS

- Apply localized heat (500°F or higher) to assembly for 5 minutes.
- Disassemble with hand tools while hot.





LOCTITE® PRODUCT	Item Number	Package Size & Type	Fastener Size	Strength/ Use	Cure Time (Fixture/Full Strength)	Breakaway/ Prevail Torque (lb./in.)	Temperature Resistance	Agency Approvals
222MS™	22221 22231	10 ml bottle 50 ml bottle	¼" (6 mm) diameter	Low strength	20 min. / 24 hrs.	53/30	-65°F to 300°F (-54°C to 150°C)	N/A
242®	24221 24231	10 ml bottle 50 ml bottle	¼" to ¾" (6 mm to 20 mm) diameter	Medium strength	10 min. / 24 hrs.	110/43	-65°F to 300°F (-54°C to 150°C)	MIL-S-46163A for existing designs, ASTM D-5363 for new designs, NSF/ANSI 61, NSF P1, ABS, CFIA
243™	1329837 1329467	10 ml bottle 50 ml bottle	¼" to ¾" (6 mm to 20 mm) diameter	Bolts with light oil contamination	5 min. / 24 hrs.	180/62	-65°F to 300°F (-54°C to 150°C)	NSF/ANSI 61, CFIA
246™	29513 29514 29515	10 ml bottle 50 ml bottle 250 ml bottle	¼" to ¾" (6 mm to 20 mm) diameter	Medium strength	5 min. / 24 hrs.	170/48	-65°F to 450°F (-54°C to 232°C)	N/A
248™ Stick	37684 37087	9 g stick 19 g stick	¼" to ¾" (6 mm to 20 mm) diameter	Medium strength	5 min. / 24 hrs.	226/36	-65°F to 300°F (-54°C to 150°C)	NSF/ANSI 61, CFIA
249™ Tape	1372603	260" tape	¼" to ¾" bolts	Medium strength	30 min. / 24 hrs.	74/47	-65°F to 300°F (-54°C to 150°C)	N/A
263™	1330585 1330335	50 ml bottle 250 ml bottle	up to 1"	High strength	10 min. / 24 hrs.	311/83	-65°F to 360°F (-54°C to 182°C)	NSF/ANSI 61, CFIA listed
268™ Stick	37685 37686	9 g stick 19 g stick	up to ¾" (25 mm) diameter	High strength	5 min. / 24 hrs.	220/4	-65°F to 300°F (-54°C to 150°C)	CFIA
271™	27121 27131	10 ml bottle 50 ml bottle	up to 1" (25 mm) diameter	High strength	10 min. / 24 hrs.	250/275	-65°F to 300°F (-54°C to 150°C)	MIL-S-46163A for existing designs, ASTM D-5363 for new designs, UL Classified for U.S., CFIA
272™	27240	50 ml bottle	¼" to ¾" (6 mm to 20 mm) diameter	High temperature applications	30 min. / 24 hrs.	325/320	-65°F to 450°F (-54°C to 232°C)	CFIA
277™	21434 27731	10 ml bottle 50 ml bottle	Large bolts	High strength	60 min. / 24 hrs.	275/275	-65°F to 300°F (-54°C to 150°C)	MIL-S-46163A for existing designs, ASTM D-5363 for new designs
290™	29031	50 ml bottle	up to ½" (12.7 mm) diameter	High strength	20 min. / 24 hrs.	90/260	-65°F to 300°F (-54°C to 150°C)	MIL-S-46163A for existing designs, ASTM D-5363 for new designs, NSF/ANSI 61, NSF P1, CFIA
2620™	1138282	30 gm syringe	½" to ¾" (12.7 mm to 20 mm) diameter	Ultra high temperature/ high strength	30 min. / 24 hrs.	161/10	-65°F to 650°F (-54°C to 343°C)	CFIA
2760™	32526 32525 32527 32528	10 ml bottle 50 ml bottle 250 ml bottle 1 liter bottle	up to ¾"	High strength	4 min. / 24 hrs.	325/320	-65°F to 300°F (-54°C to 150°C)	CFIA



THREAD SEALING

SEALING THREADED COMPONENTS



LOCTITE® 536™ THREAD SEALANT

LOW BREAKLOOSE

High performance, paste-like anaerobic compound, ideal for instant seals of tapered threads. Cures between close-fitting metal surfaces.

Typical Use: Industrial applications in chemical processing plants.

Item	Container Size	Pack
1787978	50 ml tube	10
1787979	250 ml tube	10



LOCTITE® 540™ RETAINING SEALANT

CUP/CORE PLUG SEALANT

Designed for sealing core plugs and where non-migration is desired.

Typical Use: Sealing core plugs.

Item	Container Size	Pack
54041	250 ml bottle	10



LOCTITE® 542™ THREAD SEALANT

FINE THREADS

Recommended for sealing the fine threads of hydraulic and pneumatic connectors.

Typical Use: General purpose, Overhead applications.

Item	Container Size	Pack
21453	50 ml bottle	10



LOCTITE® 545™ THREAD SEALANT

HYDRAULIC/PNEUMATIC FITTINGS

Contains no fillers or particles that could contaminate system fluids, foul valves or clog fine filters and screens.

Typical Use: Hydraulic line fittings, Brake fittings, Transmission fluid fittings, PTO fittings.

Item	Container Size	Pack
54531	50 ml bottle	10



LOCTITE® 561™ STICK

PIPE SEALANT WITH PTFE

For fast, reliable curing on metal, tapered pipe threads and fittings.

Typical Use: General purpose, Overhead applications.

Item	Container Size	Pack
37127	19 g stick	5



LOCTITE® 564™ THREAD SEALANT

GENERAL PURPOSE

Cures rapidly to provide immediate low-pressure sealing. This general-purpose thread sealant's lower strength allows easy disassembly, and is recommended even on larger (>2 in. [50 mm]) diameter pipes. Protects mated threaded areas from rust and corrosion.

Typical Use: Large pipes, low strength

Item	Container Size	Pack
28754	50 ml tube	10



LOCTITE® 565™ THREAD SEALANT

HIGH PERFORMANCE

A general-purpose instant sealant for metal, tapered and straight/tapered fittings. Cures rapidly to withstand 10,000 psi. Prevents galling and protects mated threaded areas from rust and corrosion. Controlled strength for ease of disassembly.

Typical Use: General purpose, metal fittings

Item	Container Size	Pack
56531	50 ml tube	10
56541	250 ml tube	10



LOCTITE® 567™ THREAD SEALANT HIGH TEMPERATURE

Locks and seals tapered pipe threads and fittings. Withstands temperature to 400°F with excellent solvent resistance. Cures rapidly to withstand 10,000 psi.

Typical Use: Stainless steel, aluminum fittings

Item	Container Size	Pack
56765	250 ml tube	10



LOCTITE® 5113™ THREAD SEALANT WITH PTFE

Non-hardening, solvent based, with the added lubricity of PTFE for metal pipes. Won't shred like tape and allows easy disassembly.

Typical Use: General purpose, Thread sealant.

Item	Container Size	Pack
1527514	16 oz. can	12



LOCTITE® 572™ THREAD SEALANT COARSE THREADS

Medium-strength, general-purpose sealant. Slow curing to allow adjustment after application.

Typical Use: General purpose, Coarse threads.

Item	Container Size	Pack
21454	50 ml tube	12



LOCTITE® 5452™ THREAD SEALANT FAST CURE HYDRAULIC/ PNEUMATIC FITTINGS

Contains no fillers or particles to contaminate.

Typical Use: General purpose, Pneumatic hydraulic sealant, no fillers.

Item	Container Size	Pack
1265769	50 ml tube	10
1265770	250 ml tube	10



LOCTITE® 577™ THREAD SEALANT COARSE THREADS

Medium-strength, general-purpose sealant. For straight/straight and taper/straight threads.

Typical Use: General purpose, Coarse threads.

Item	Container Size	Pack
2068749 (formerly 21456)	50 ml tube	12
2068748 (formerly 21457)	250 ml tube	10



LOCTITE® HEAD BOLT & WATER JACKET SEALANT

Single-component anaerobic hybrid that lubricates fasteners during assembly and seals gaps between threads. Eliminates corrosion.

Typical Use: Headbolts, water pump bolts, thermostat housings, intake manifold bolts, temperature sensors.

Item	Container Size	Pack
1158514	50 ml tube	6



LOCTITE® 592™ THREAD SEALANT CONTROLLED STRENGTH

Locks and seals threaded fittings. Parts may be repositioned up to 24 hours after application.

Typical Use: Medium strength.

Item	Container Size	Pack
59231	50 ml tube	10



LOCTITE® THREAD SEAL TAPE CONTROLLED STRENGTH

Tape with plastic spool and shell. Used in applications with temperatures up to 500°F.

Typical Use: General purpose, oxygen-service compatible.

Item	Container Size	Pack
39904	½" x 520" x 0.003"	144

THREAD SEALING

SEALING THREADED COMPONENTS



LOCTITE® 7088™ PRIMER STICK

A semisolid primer for metal for use with LOCTITE® anaerobic threadlockers, thread sealers, gasketing and retaining products.

Item	Container Size	Pack
1069258	17 g stick	10



LOCTITE® 7091™ PRIMER, ACTIVATOR

Anaerobic primer for increased bond integrity on dichromate electroplated and galvanized steel.

Item	Container Size	Pack
18109	1 liter bottle	1



LOCTITE® 7090™ PRIMER, ACTIVATOR

A solvent-free surface primer/activator designed to promote the cure speed of LOCTITE® anaerobic products. It is especially recommended for applications with passive metals or inert surfaces and with large bond gaps.

Item	Container Size	Pack
19368	1 fl. oz. bottle	10



LOCTITE® 7649™ PRIMER

A solvent-based primer that features very long on-part life. Use to speed the cure of all LOCTITE® anaerobic products and ensure proper cure on inactive metals. Ideal for cure conditions below room temperature.

Item	Container Size	Pack
21348	4.5 oz. net wt. aerosol	10



WHEN SHOULD I USE A LOCTITE® PRIMER?

Speed up cure – Significantly speed up the cure time of LOCTITE® threadlockers when assembling metal parts that are cold, have large gaps or deep threads.

Inactive metal assemblies* – When assembling metal parts with inactive surfaces, LOCTITE® primers are recommended to ensure proper performance of LOCTITE® threadlockers.

Please note: LOCTITE® Anaerobic Machinery Adhesives cure in the absence of air and presence of metal ions. When assembling inactive metal parts, which are low in metal ions, the use of LOCTITE® Primers is recommended to ensure proper performance of LOCTITE® Anaerobic Machinery Adhesives.

INACTIVE METALS* (PRIMERS RECOMMENDED)		ACTIVE METALS (PRIMERS OPTIONAL)
Plated Parts	Silver	Iron
Anodized Aluminum (Alodine®, Iridite™)	Gold	Plain Steel
Titanium	Zinc	Copper
Stainless Steel	Pure Aluminum	Brass
Galvanized Steel	Cadmium	Bronze
Magnetite Steel	Magnesium	Nickel
Inconel™	Natural or Chemical Black Oxide	Manganese
		Monel™
		Kovar™





LOCTITE® PRODUCT	Item Number	Package Size & Type	Color & Appearance	Viscosity (cP)	Temperature Range	Pressure Resistance (psi)	Recommended Primer	Agency Approvals
536™	1787978 1787979	50 ml tube 250 ml tube	White Paste	540,000 to 1,100,000	Up to 351°F (177°C)	10,000	7088™ or 7649™	N/A
540™	54041	250 ml bottle	Blue	Medium Thixotropic	-65°F to 300°F (-54°C to 150°C)	10,000	7649™	N/A
542™	21453	50 ml bottle	Brown	525/1,850 Thixotropic	-65°F to 300°F (-54°C to 150°C)	10,000	7088™	N/A
545™	54531	50 ml bottle	Purple	14,000	-65°F to 300°F (-54°C to 150°C)	10,000	7088™ or 7649™	Agriculture Canada, ABS
561™ Stick	37127	19 g stick	White Paste	Semisolid paste	-65°F to 300°F (-54°C to 150°C)	10,000	7649™	UL Classified for U.S. ULC Classified for Canada, CSA International, NSF/ANSI 61, CFIA
564™	28754	50 ml tube	White	90,500	-65°F to 300°F (-54°C to 150°C)	10,000	7088™	NSF/ANSI 61, CFIA
565™	56531 56541	50 ml tube 250 ml tube	White Paste	300,000	-65°F to 300°F (-54°C to 150°C)	10,000	7088™, 7649™ or 7471™	CSA International, UL Classified for U.S., NSF/ANSI 61, CFIA, ULC Classified for Canada
567™	56765	250 ml tube	White Paste	540,000	-65°F to 400°F (-54°C to 204°C)	10,000	7088™, 7649™ or 7471™	UL Classified for U.S., NSF/ANSI 61, ABS, CFIA, ULC Classified for Canada
572™	21454	50 ml tube	White Paste	28,800 to 77,000	-65°F to 300°F (-54°C to 150°C)	10,000	7471™ or 7469™	N/A
577™	2068749 2068748	50 ml tube 250 ml tube	Yellow	24,000/80,000 Thixotropic	-65°F to 355°F (-54°C to 180°C)	10,000	7088™, 7649™ or 7471™	N/A
592™	59231	50 ml tube	White Paste	350,000	-65°F to 400°F (-54°C to 204°C)	10,000	7088™ or 7649™	CFIA
5113™ Thread Sealant with PTFE	1527514	16. oz. can	White Paste	50,000 to 60,000	-65°F to 300°F (-54°C to 150°C)	5,000	N/A	Conforms to MIL-T-27730
5452™	1265769 1265770	50 ml tube 250 ml tube	Purple Gel	29,000/200,000 Thixotropic	-65°F to 300°F (-54°C to 150°C)	10,000	7088™ or 7649™	N/A
Head Bolt & Water Jacket Sealant	1158514	50 ml tube	Black	Paste	-65°F to 300°F (-54°C to 150°C)	10,000	7649™	N/A
Thread Seal Tape	39904	½" x 520" x 0.003"	White Tape	N/A	Up to 500°F (260°C)	Pressure rating for pipe	N/A	CFIA

LOCTITE® PRODUCT	Item	Package Size & Type	Color	Viscosity (cP)	Base	On-Part Life	Dry Time	Application	Agency Approvals
7088™ Primer	1069258	17 g stick	Teal	Semisolid	No solvent	30 days	None	Anaerobics	N/A
7090™ Primer, Activator	19368	1 fl. oz. bottle	Light Amber	3	No solvent	1 hour	<10 minutes	Anaerobics	N/A
7091™ Primer, Activator	18109	1 liter bottle	Blue	1.03	Monomer	1 hour	None	Anaerobics	N/A
7649™ Primer	21348	4.5 oz. net wt. aerosol can	Clear / Green	2	Acetone	30 days	30 to 70 seconds	Anaerobics	MIL-S-22473E for existing designs, ASTM D-5363 for new designs, NSF/ANSI 61, NSF P1, CFIA

RETAINING

SECURING CYLINDRICAL ASSEMBLIES



LOCTITE® 603™ RETAINING COMPOUND

PRESS FIT/OIL TOLERANT

For retaining close-fitting cylindrical parts, up to 0.005" (0.1 mm) gap and for use on cylindrical fitting parts where thorough degreasing is not possible.

Typical Use: Retaining roller bearings or oil-impregnated bushings into housings.

Item	Container Size	Pack
21440	10 ml bottle	10
21441	50 ml bottle	10



LOCTITE® 609™ RETAINING COMPOUND

PRESS FIT/GENERAL PURPOSE

Recommended for parts that will need subsequent dismantling, i.e., retention of bearings onto shafts and into housings. Mil-Spec (R-46082B) Type I.

Typical Use: First generation to augment press fits.

Item	Container Size	Pack
60921	10 ml bottle	10
60931	50 ml bottle	10



LOCTITE® 620™ RETAINING COMPOUND

SLIP FIT/HIGH TEMPERATURE

Recommended for high temperature retaining of parts with a clearance or interference fit, i.e., retaining bushes, bearings, seals, fans and liners. Requires heat cure to achieve temperature resistance. ABS approved.

Typical Use: For high temperature applications.

Item	Container Size	Pack
62015	10 ml bottle	10
62040	50 ml bottle	10



LOCTITE® 638™ RETAINING COMPOUND

SLIP FIT/MAXIMUM STRENGTH

A maximum strength retaining compound for use where high dynamic force or cyclic loading is expected. Locks cylindrical assemblies up to 0.010" (0.254 mm) diametral clearance. Fixes in 4 minutes. No primer needed; oil tolerant.

Typical Use: For high strength applications.

Item	Container Size	Pack
1835936	50 ml bottle	10



LOCTITE® 640™ RETAINING COMPOUND

SLIP FIT/MAXIMUM STRENGTH

High temperature anaerobic adhesive that secures slip and press fit assemblies. Adds up to 3,000 psi holding power. Restores fit to worn or out-of-tolerance assemblies. Prevents surface corrosion. Works to 400°F (204°C).

Typical Use: For high strength applications.

Item	Container Size	Pack
64031	50 ml bottle	10
64041	250 ml bottle	10



LOCTITE® 648™ RETAINING COMPOUND

*PRESS FIT/HIGH STRENGTH/
RAPID CURE*

Best performance for clearance/interference fit parts. Bonds through contaminants. Cures on metal without primer. Applications include retaining roller bearings or oil-impregnated bushings into housings.

Typical Use: Fast fixturing for close-fitting parts. High strength for stainless steel.

Item	Container Size	Pack
1835920	50 ml bottle	10



LOCTITE® 660™ RETAINING COMPOUND

PRESS FIT REPAIR

A creamy, non-running gel that is applied onto cylindrical parts to fill surface imperfections and repair worn areas. It contains no metal, but once assembled, it hardens to a strength that often doubles that of a press fit. Use to 300°F (150°C).

Typical Use: Salvage worn metallic parts.

Item	Container Size	Pack
66040	50 ml tube	10



LOCTITE® 668™ RETAINING COMPOUND STICK

GENERAL PURPOSE

A high temperature retaining compound in a revolutionary semisolid formula. Patented, no-mess package offers added convenience and portability. Ideal for gaps up to 0.005" (0.127 mm) on the diameter. Withstands temperatures to 400°F (204°C).

Typical Use: General purpose; high temperature.

Item	Container Size	Pack
39148	19 g stick	5



LOCTITE® 680™ RETAINING COMPOUND

GENERAL PURPOSE

A high strength, high viscosity room temperature curing adhesive used to join fitted cylindrical parts. It fixtures in 10 minutes and provides a shear strength of 4,000 psi. Capable of filling diametral gaps up to 0.015" (0.38 mm).

Typical Use: High strength, primerless, oil tolerant, for slip-fitted parts, fixture 4 min.

Item	Container Size	Pack
1835201	50 ml bottle	10

LOCTITE® PRODUCT	Item Number	Package Size & Type	Max. Gap Fill (Diameter)	Viscosity (cP)	Temperature Range	Cure Speed	Recommended Primer	Shear Strength Steel/Steel (psi)	Agency Approvals
603™	21440 21441	10 ml bottle 50 ml bottle	0.005"	125	-65°F to 300°F (-54°C to 150°C)	Fixture – 10 min. Full – 24 hrs.	7088™ or 7649™	3,770	N/A
609™	60921 60931	10 ml bottle 50 ml bottle	0.005"	125	-65°F to 300°F (-54°C to 150°C)	Fixture – 10 min. Full – 24 hrs.	7088™ or 7649™	2,300 (minimum)	MIL-R-46082B for existing designs, ASTM D-5363 for new designs, CFIA
620™	62015 62040	10 ml bottle 50 ml bottle	0.015"	8,500	-65°F to 450°F (-54°C to 232°C)	Fixture – 30 min. Full – 24 hrs.	7088™ or 7649™	3,800	CFIA, ABS
638™	1835936	50 ml bottle	0.015"	2,500	-65°F to 355°F (-54°C to 180°C)	Fixture – 4 min. Full – 24 hrs.	7088™ or 7649™	4,500	CFIA
640™	64031 64041	50 ml bottle 250 ml bottle	0.007"	600	-65°F to 400°F (-54°C to 204°C)	Fixture – 30 min. Full – 24 hrs.	7088™ or 7649™	3,200	MIL-R-46082B for existing designs, ASTM D-5363
648™	1835920	50 ml bottle	0.006"	500	-65°F to 355°F (-54°C to 180°C)	Fixture – 3 min. Full – 24 hrs.	7088™ or 7649™	3,900	N/A
660™	66040	50 ml tube	0.020"	250,000/ 1,500,000 Thixotropic	-65°F to 300°F (-54°C to 150°C)	Fixture – 20 min. Full – 24 hrs.	7088™ or 7649™	3,335	CFIA
668™ Stick	39148	19 g stick	0.005"	Semisolid	-65°F to 400°F (-54°C to 204°C)	Fixture – 30 min. Full – 24 hrs.	7088™ or 7649™	1,870	N/A
680™	1835201	50 ml bottle	0.015"	1,250	-65°F to 355°F (-54°C to 180°C)	Fixture – 4 min. Full – 24 hrs.	7088™ or 7649™	4,000	NSF/ANSI 61, ABS, CFIA

GASKETING

SEALING OF FLANGES

ANAEROBIC SEALING

LOCTITE® 510™ FLANGE SEALANT

Product withstands temperatures to 400°F (204°C) and has excellent solvent and chemical resistance. Fills gaps up to 0.010" (0.254 mm) and maintains clamping loads for strong, leakproof assemblies. Makes or dresses gaskets in rigid assemblies. Eliminates gasket compression set.

Typical Use: General gasketing, needing high temperature resistance.

Item	Container Size	Pack
51031	50 ml tube	10



LOCTITE® 515™ FLANGE SEALANT

Makes flexible gaskets for rigid machined flanges with less than 0.050" (1.27 mm) gap. Flexes when flanges move in service.

Typical Use: General gasketing, ideal for flanges that move in service.

Item	Container Size	Pack
51531	50 ml tube	10
51580	300 ml cartridge	10



LOCTITE® 518™ FLANGE SEALANT

Forms a flexible, solvent-resistant seal that will not tear or decay. Seals to 300°F (150°C) and fills gaps to 0.050" (1.27 mm). Can be used on flexible metal assemblies, including aluminum surfaces. Easy disassembly and cleaning.

Typical Use: Ideal for on-the-spot and emergency repairs, or when a conventional gasket is out of stock.

Item	Container Size	Pack
2096064 (formerly 51831)	50 ml tube	10



LOCTITE® 548™ FLANGE SEALANT STICK

Patented semisolid formula is ideal for on-the-spot repairs, or when a conventional gasket is out of stock. Can be applied quickly and neatly on a variety of metal surfaces, including aluminum, to form a flexible, solvent resistant seal. Seals to 300°F (150°C) and fills gaps to 0.010" (0.254 mm).

Typical Use: Vertical applications, cast metal housings.

Item	Container Size	Pack
39152	19 g stick	5



LOCTITE® 574™ FLANGE SEALANT

Seals close-fitting joints between rigid metal faces and flanges. Provides resistance to low pressures immediately after assembly. Has a high oil tolerance and excellent water and glycol resistance.

Typical Use: Form-in-place gasket on rigid flanged connections; cast iron components, aluminum components, pump housings.

Item	Container Size	Pack
24018	50 ml tube	10
26338	250 ml bottle	10



LOCTITE® 2892™ FLANGE SEALANT – HIGH TEMP

Improves flange-sealing reliability by overcoming the shortcomings of pre-cure gaskets and other gasket products. After curing between mating metal flanges and filling surface imperfections, it provides a tough, resilient, solvent- and temperature-resistant seal that flexes with flange movements caused by vibration, pressurization or thermal changes.

Typical Use: Flexible applications.

Item	Container Size	Pack
38364	50 ml tube	10





LOCTITE® 5127™ FLEXIBLE ANAEROBIC GASKET FLANGE SEALANT

A single component, ready-to-use, gel-like material that cures at room temperature. After curing between mating metal flanges and filling surface imperfections, it provides a tough, resilient, solvent- and temperature-resistant seal that flexes with flange movements caused by vibration, pressurization or thermal changes.

Typical Use: Flexible applications.

Item	Container Size	Pack
17430	300 ml cartridge	10



LOCTITE® HIGH FLEX FORM-IN-PLACE GASKET

Flexible form-in-place gasket provides high temperature resistance and more flexibility. Fills gaps to 0.020" (0.5 mm) and cures to a tough solvent-resistant gasket that flexes with flange movement caused by vibration, pressurization or thermal change. Operating temperature limits of -63°F to 350°F (-54°C to 177°C).

Typical Use: Areas where conventional gaskets are used.

Item	Container Size	Pack
38657	50 ml tube	6
38628 (Canada)	50 ml tube	6



LOCTITE® 5188™ FLANGE SEALANT

An ultra-tough anaerobic gasketing material with high elongation & toughness even after exposure to elevated temperature (up to 300°F continuous). High flexibility makes it perfect for large, highly stressed flanges.

Typical Use: Flange sealant "High Flex" for rigid metal flanges.

Item	Container Size	Pack
1253203	50 ml tube	10
1241991	300 ml cartridge	10



GASKETING

SEALING OF FLANGES

SILICONE SEALING



LOCTITE® SI 587™ BLUE – HIGH PERFORMANCE RTV SILICONE GASKET MAKER

Recommended for sealing all types of flanges, including stamped sheet metal. Designed for superior bonding properties to oil-contaminated metals.

Typical Use: Valve covers, oil pans, timing covers, transmission pans, differential covers.

Item	Container Size	Pack
58730	70 ml tube	12
58775	300 ml cartridge	10
40462	190 ml power can	6



LOCTITE® SI 5045™ ADHESIVE/SEALANT

The non-slumping nature of this product makes it ideal for reinforcing and strain-relieving delicate components. LOCTITE® SI 5045™ resists weathering, moisture and ozone, and retains its properties through severe environments. This product is typically used in applications up to 200 °C.

Typical Use: Military, high tensile.

Item	Container Size	Pack
40409	3 oz. tube	10
40408	300 ml cartridge	10



LOCTITE® SI 596™ RED – HIGH TEMP RTV SILICONE

Makes gaskets that resist temperatures to 600°F (315°C) intermittent. Resists aging, weather, and thermal cycling without shrinking, cracking or hardening. Fills gaps to 0.25" (6.35 mm).

Typical Use: Automotive gasketing applications.

Item	Container Size	Pack
59630	80 ml tube	12
40465	190 ml power can	6
59675	300 ml cartridge	10



LOCTITE® SI 5600™ ADHESIVE/SEALANT

SI 5600™ is a two-part, non-corrosive adhesive/sealant. It is flexible and fast with a 5-minute fixture time and high adhesion.

Typical Use: Ideal for potting/encapsulating applications.

Item	Container Size	Pack
922546	400 ml dual cartridge	10



LOCTITE® SI 598™ BLACK – HIGH PERFORMANCE RTV SILICONE GASKET MAKER

Fast-curing formula. Sensor-safe, low odor, noncorrosive. Meets performance specs of OE silicone gaskets. Retains high flexibility, oil resistance properties. Temperature range: -75°F to 625°F (-59°C to 329°C) intermittent; resists auto and shop fluids and vibration.

Typical Use: Oil pans, valve covers, timing gear covers.

Item	Container Size	Pack
59830	70 ml tube	12



LOCTITE® SI 5699™ GREY – HIGH PERFORMANCE RTV SILICONE GASKET MAKER

Designed for high torque applications. Exceeds manufacturers' performance requirements. Remains flexible and withstands high vibration. Low odor. Noncorrosive. Outstanding oil resistance. Temperature range: -75°F to 625°F (-59°C to 329°C) intermittent; resists auto and shop fluids.

Typical Use: Rigid flange sealing of transmissions and cast metal housings.

Item	Container Size	Pack
18718	70 ml tube	6
40505	190 ml power can	6
18581	300 ml cartridge	10



LOCTITE® SI 5900™ INSTANT GASKET

Makes high-performance, leakproof gaskets in one minute. Equipment can be returned to service immediately. Blowout resistant. Outperforms precut gaskets. Black in color. Excellent fluid resistance, non-corrosive, low odor, low volatility.

Typical Use: Improved heat transfer; repositionable; high adhesion; instant sealant.

Item	Container Size	Pack
30509	5 oz. cartridge	6
40478	90 ml power can	6
40479	190 ml power can	6
20166	300 ml cartridge	10



LOCTITE® SI 5910® FLANGE SEALANT

A one part RTV silicone that has superior flexibility and adhesion. Excellent fluid resistance. Medium body and easy to dispense. Non-corrosive, low odor, low volatility. Black in color.

Typical Use: Oxime paste silicone, oil resistant.

Item	Container Size	Pack
21746	300 ml cartridge	10



LOCTITE® SI 5920™ COPPER HIGH PERFORMANCE RTV SILICONE GASKET MAKER

A one-part RTV silicone that has superior flexibility and adhesion. Excellent high temperature resistance. Medium body and easy to dispense. Non-corrosive, low odor, low volatility. Copper in color.

Typical Use: Valve covers, oil pans, timing covers, water pumps and thermostat housings.

Item	Container Size	Pack
82046	300 ml cartridge	10
30542	70 ml tube	12



LOCTITE® SI 5999™ FLANGE SEALANT

For rigid flange assemblies. Provides instant seal. Excellent fluid resistance. noncorrosive, low odor, low volatility. Grey in color.

Typical Use: Oil, water resistant, instant seal.

Item	Container Size	Pack
21744	300 ml cartridge	10



LOCTITE® SI 7657™ COPPER GASKET ADHESIVE

Fast drying, metallic copper sealant helps dissipate heat, prevents gasket burnout and improves heat transfer. Seals instantly. Fills hot spots and surface imperfections. Resists all types of automotive fluids.

Typical Use: Cylinder head gaskets, exhaust manifold gaskets, high temp applications

Item	Container Size	Pack
30535	9 oz aerosol	12



GASKETING

SEALING OF FLANGES

GASKET DRESSINGS /SEALANTS



LOCTITE® 534™ HI-TACK STICK

GASKET DRESSING

No mess, semisolid formula offers added control and ease of use. Patented package is portable and won't leak or spill. Seals and holds the heaviest gaskets in place during assembly. Solvent-free and low odor. Suitable to 300°F (150°C).

Typical Use: Vertical and repositionable applications.

Item	Container Size	Pack
39156	19 g stick	5



LOCTITE® MR GS1™ GASKET SEALANT

Reliable, paste-like gasket sealant/dressing/coating. Dries quickly to a hard set. Recommended for rigid, permanent assemblies. Temperature range: -65°F to 400°F (-54°C to 204°C); resists common shop fluids and fuels.

Typical Use: Threaded connections, air ducts, plumbing connections.

Item	Container Size	Pack
30510	1.5 oz. tube	12
30512	7 oz. tube	12



LOCTITE® MR 5009™ HI-TACK GASKET SEALANT

Red-colored, liquid sealant that holds gaskets in place during assembly. Seals and bonds rubber, cork, paper, felt, metal, and asbestos gaskets. Sets quickly to a very tacky film. Suitable to 500°F (260°C). Contains no ozone-depleting chemicals.

Typical Use: Improved heat transfer; repositionable.

Item	Container Size	Pack
30526	9 oz. aerosol	12
1540591	16 oz. brush-top can	12

(formerly 30525)



LOCTITE® MR GS2™ GASKET SEALANT

Reliable, paste-like gasket sealant/dressing/coating. Sets more slowly to a pliable film. Best suited for non-rigid, vibrating assemblies. Allows for easy disassembly if required. Temperature range: -65°F to 400°F (-54°C to 204°C); resists common shop fluids and fuels.

Typical Use: Valve cover and oil pan gaskets, threaded connections.

Item	Container Size	Pack
30514	3 oz. tube	12
30515	7 oz. tube	12



LOCTITE® MR 5923™ GASKET DRESSING

Known as AVIATION GASKET SEALANT

Slow-drying, non-hardening brush-top sealant approved for use in aviation as well as automotive applications. Temperature range: -65°F to 400°F (-54°C to 204°C); resists gasoline, oil and grease.

Typical Use: Close tolerances/slow cure.

Item	Container Size	Pack
1522029	16 oz. brush-top can	12



LOCTITE® NS 5109™ HIGH TEMP GASKET SEALANT

A slow-setting, non-hardening, high-temperature sealant. Seals up to 5,000 psi at temps up to 600°F intermittent. Resists common shop fluids. Recommended for heavy-duty applications.

Typical Use: Heating systems, steam lines.

Item	Container Size	Pack
30558	7 fl oz tube	10

ANAEROBIC SEALING

LOCTITE® PRODUCT	Item Number	Package Size & Type	Color	Temperature Range	Gap Fill (Inches)	Fixture/Cure Time	Agency Approvals
510™	51031	50 ml tube	Red	-65°F to 400°F (-54°C to 204°C)	0.01 (0.02 w/primer)	Unprimed – 4 to 24 hours Primed – 30 minutes to 4 hours	N/A
515™	51531 51580	50 ml tube 300 ml cartridge	Purple	-65°F to 300°F (-54°C to 150°C)	0.01 (0.05 w/primer)	Unprimed – 1 to 12 hours Primed – 15 minutes to 2 hours	UL Classified for U.S.
518™	2096064	50 ml tube	Red	-65°F to 300°F (-54°C to 150°C)	0.01 (0.05 w/primer)	Unprimed – 4 to 24 hours Primed – 30 minutes to 4 hours	NSF/ANSI 61, CFIA
548™ Flange Sealant Stick	39152	19 g stick	Orange	-65°F to 300°F (-54°C to 150°C)	0.01	Less than 3 hrs. with or without a primer	CFIA
574™	24018 26338	50 ml tube 250 ml tube	Orange	-65°F to 300°F (-54°C to 150°C)	0.01	Full Strength – 24 hrs.	N/A

ANAEROBIC SEALING							
LOCTITE® PRODUCT	Item Number	Package Size & Type	Color	Temperature Range	Gap Fill (Inches)	Fixture/ Cure Time	Agency Approvals
2892™	38364	50 ml tube	Blue	-65°F to 350°F (-54°C to 177°C)	0.01	Full Strength – 24 hrs.	N/A
5127™	17430	300 ml cartridge	Blue	-65°F to 300°F (-54°C to 150°C)	0.01	Unprimed – 4 to 24 hours Primed – 1 to 24 hours	N/A
5188™	1253203 1241991	50 ml tube 300 ml cartridge	Red	-65°F to 300°F (-54°C to 150°C)	0.005	Full Strength – 24 hrs.	N/A
High Flex Form-In-Place Gasket	38657 38628 (Canada)	50 ml tube	Blue	-65°F to 320°F (-54°C to 160°C)	0.02	Unprimed – 2 hours Primed – 10 minutes	N/A

SILICONE SEALING							
LOCTITE® PRODUCT	Item Number	Package Size & Type	Color	Temperature Range	Oil Resistance	Time to Service/Full Cure	Agency Approvals
SI 587™	58730 58775 40462	70 ml tube 300 ml cartridge 190 ml power can	Blue	-75°F to 500°F (-59°C to 260°C)	Increased oil resistance	Tack-Free – 30 minutes Full Strength – 24 hrs	NSF P1, CFIA, ABS
SI 596™	59630 40465 59675	80 ml tube 190 ml power can 300 ml cartridge	Red	-75°F to 600°F (-59°C to 316°C)	N/A	Tack-Free – 30 minutes Full Strength – 24 hrs	CFIA
SI 598™	59830	70 ml tube	Black	-75°F to 625°F (-59°C to 329°C)	Excellent oil resistance	Tack-Free – 30 minutes Full Strength – 24 hrs	American Bureau of Shipping, CFIA
SI 5045™	40409 40408	3 oz tube 300 ml cartridge	Clear	-65°F to 400°F (-54°C to 204°C)	N/A	Tack-Free – 1.5 hours Full Strength – 24 hrs	MIL-A-46146B
SI 5600™	922546	400 ml dual cartridge	Black	-40°F to 450°F (-40°C to 232°C)	Oil resistance	Tack-Free – 10 minutes Full Strength – 24 hrs.	UL Classified for U.S.
SI 5699™	18718 40505 18581	70 ml tube 190 ml power can 300 ml cartridge	Grey	-75°F to 625°F (-59°C to 329°C)	Increased oil resistance	Tack-Free – 30 minutes Full Strength – 24 hrs	CFIA
SI 5900™	30509 40478 40479 20166	5 oz cartridge 90 ml power can 190 ml power can 300 ml cartridge	Black	-65°F to 500°F (-54°C to 260°C)	Excellent oil/water resistance	Instant Seal Tack-Free – 20 minutes Full Strength – 24 hrs	NSF P1 NSF P1, CFIA
SI 5910™	21746	300 ml cartridge	Black	-65°F to 500°F (-54°C to 260°C)	Oil resistance	Tack-Free – 20 minutes Full Strength – 24 hrs	CFIA
SI 5920™	30542 82046	70 ml tube 300 ml cartridge	Copper	-65°F to 700°F (-54°C to 371°C)	Increased oil resistance	Tack-Free – 60 minutes Full Strength – 24 hrs	CFIA
SI 5999™	21744	300 ml cartridge	Grey	-75°F to 625°F (-59°C to 329°C)	Excellent oil/water resistance	Instant Seal Tack-Free – 10 minutes Full Strength – 24 hrs	N/A

GASKET DRESSINGS/SEALANTS							
LOCTITE® PRODUCT	Item Number	Package Size & Type	Color	Temperature Range	Oil Resistance	Cure Time	Agency Approvals
534™ Hi-Tack Stick	39156	19 g stick	Purple	-65°F to 300°F (-54°C to 150°C)	Excellent oil resistance	Sets in 5 minutes (repositionable)	N/A
MR 5009™	30526 1540591	9 oz. aerosol 16 oz. brush-top can	Red	-65°F to 540°F (-54°C to 260°C)	Increased oil resistance	Sets in 5 minutes (repositionable)	N/A
MR 5923™	1522029	16 oz. brush-top can	Dark Reddish-Brown	-65°F to 400°F (-54°C to 204°C)	Oil resistant	Full Strength – 12 hrs.	CFIA
MR GS1™	30510 30512	1.5 oz tube 7 oz tube	Reddish-Brown	-65°F to 400°F (-54°C to 204°C)	Oil resistant	Full Strength – 24 hrs.	CFIA
MR GS2™	30514 30515	1.5 oz tube 7 oz tube	Black	-65°F to 400°F (-54°C to 204°C)	Oil resistant	Remains tacky	N/A
NS 5109™	30558	7 fl oz tube	Black Paste	-65°F to 600°F (-54°C to 315°C)	Oil resistant	3 to 5 hours to set	CFIA
SI 7657™	30535	9 oz aerosol	Copper	-50°F to 500°F (-45°C to 260°C)	Oil resistant	Remains tacky	N/A

LUBRICANTS

GREASES / OILS / FILMS



LOCTITE® LB 8017™ MOLY DRY FILM LUBRICANT

Solid film lubricant for sliding surfaces and slow-moving parts. Temperature resistant up to 750°F (400°C) as a dry film lubricant, 2400°F (1315°C) as an anti-seize. Won't squeeze out, burn off or pick up dirt.

Typical Use: Heavy-duty lubricant for plant and machine maintenance.

Item	Container Size	Pack
1786074	12 oz. aerosol	12



LOCTITE® LB 8040™ FREEZE & RELEASE

Instantly chills seized and rusted parts (bolts, nuts, studs) down to -38°F (-39°C). The exceptional shock-freeze action causes microscopic cracks in the layer of rust, allowing the lubricating ingredient to wick directly into the rust by capillary action.

Typical Use: Removing rusty nuts, bolts and assemblies.

Item	Container Size	Pack
2343777	13.52 oz. aerosol	6



LOCTITE® LB 8304™ HIGH PERFORMANCE SYNTHETIC GREASE

Formerly ViperLube® Grease

NLGI Grade 2/Severe Duty GC-LB Grease provides protection against equipment exposed to a wide range of temperatures. Use as a lubricant and protective anti-rust film on bearings and machine parts, or as a release agent on gaskets and seals. NSF H1 rated for incidental food contact.

Typical Use: Equipment, gears, bearings and cables.

Item	Container Size	Pack
36781	3 oz. tube	12
1906102	10.1 oz. aerosol	12
36782	14 oz. cartridge	12
36783	400 g can	12



LOCTITE® LB 8632™ CLEAR HIGH PERFORMANCE SYNTHETIC GREASE

This clear, synthetic grease lasts four times longer than petroleum-based lubricants. Withstands temperatures to 420°F. Contains PTFE for added protection against friction and wear. Non-flammable and contains no ozone-depleting compounds. NLGI #2 grade.

Typical Use: Equipment, gears, bearings and cables.

Item	Container Size	Pack
39341	3 oz tube	12
39342	400 gm cartridge	12



LOCTITE® LB 8711™ PENETRATING OIL

Heavy-duty penetrant for rusted and frozen assemblies. Works quickly to penetrate and loosen rust, tar, grease, dirt, carbon deposits and corrosion from metal parts. Frees frozen nuts, bolts and fittings in all types of assemblies.

Typical Use: Lubricates to free any corroded or seized part. Penetrates rust, scale, paint, varnish, carbon or gum.

Item	Container Size	Pack
51221	12 oz. aerosol	12



LOCTITE® LB 8713™ SUPER PENETRATING OIL

Frees rusted parts and keeps them lubricated and protected from rust after use. May be applied on or near moving parts. Will not harm painted surfaces. Contains no ozone-depleting compounds. CFIA approved.

Typical Use: Break the bond of oxidized metal and release rusted or frozen parts.

Item	Container Size	Pack
1865406	13 oz. aerosol	12



LOCTITE® LB 8028™ CAMSHAFT LUBE

Extreme pressure camshaft lubricant with molybdenum disulfide protects camshaft lobes from galling at start-up. Also ideal for flat tappet lifter faces and distributor gears.

Typical Use: Camshaft lubrication used at time of gas & diesel engine assembly.

Item	Container Size	Pack
1787977	1 oz. pouch	24
2206852	8 oz. brushtop can	12



LOCTITE® LB 8421™ GEAR/CHAIN LUBE

Protects and prolongs the life of gears, chains, wire rope and cable. Repels dirt, sand and dust with minimal "throw-off" from centrifugal force. Contains no ozone-depleting compounds.

Typical Use: Lubricant for any chain-driven tool or vehicle.

Item	Container Size	Pack
1906177	12 oz. aerosol	12



LOCTITE® LB 8029™ KRYTOX® RFE LUBRICANT

Synthetic grease formulated specifically for severe environments. Great for lubricating O-rings. Excellent lubrication properties over a broad temperature range and in chlorine processing.

Typical Use: O-ring Lube. Contains both PFPE and PTFE, formulated for severe environments.

Item	Container Size	Pack
29710	2 oz. tube	10
31361	16 oz. cartridge	2



LOCTITE® LB 8801™ SILICONE LUBRICANT

Multipurpose lubricant stops sticking, friction, squeaking and binding of moving parts. Non-gumming. Will not mar paint, rubber or plastic surfaces. Waterproofs and electrically insulates. CFIA approved.

Typical Use: Chain-driven equipment.

Item	Container Size	Pack
51360	5.3 oz. tube	12
81246	13 oz. aerosol	12



LOCTITE® LB 8211™ KRYTOX® RFE DRY FILM LUBRICANT

A high performance, synthetic lubricant designed to provide long-lasting lubrication for parts that require a dry, thin lubricating film. This lubricant provides excellent lubrication properties over a broad temperature range, and dries to the touch in 60 seconds. It is non-oily, non-staining, non-migrating, and won't attract dirt or dust.

Typical Use: Dry Film Lubricant with PTFE.

Item	Container Size	Pack
30138	8 oz. aerosol	12



LOCTITE® LB 8042™ WHITE LITHIUM GREASE

Lubricating paste for metal-to-metal and metal-to-plastic applications. Provides corrosion protection. Contains no ozone-depleting compounds.

Typical Use: General purpose.

Item	Container Size	Pack
30530	1.5 oz. tube	12
1906122	10.75 oz. aerosol	12

LUBRICANTS

GREASES / OILS / FILMS



LOCTITE® DIELECTRIC TUNE-UP GREASE

Provides a moisture-proof barrier that lubricates and protects electrical equipment from salt, dirt and corrosion. High dielectric strength. Good thermal, oxidation and chemical stability.

Typical Use: Electrical equipment.

Item	Container Size	Pack
37535	3 oz. tube	6



BONDERITE® L-MR CR 20™

A light viscosity oil designed for grinding ferrous and nonferrous alloys. Its unique composition of corrosion inhibitors, Extreme Pressure (EP) additives, anti-mist agents and lubricity additives provide a durable product for today's grinding and stamping operations.

Typical Use: Medium viscosity grinding fluid.

Item	Container Size	Pack
594878	5 gal. pail	1



BONDERITE® L-MR CR 26™

A unique composition of corrosion inhibitors, Extreme Pressure (EP) additives, anti-mist agents and lubricity additives which provides a durable straight oil product for today's moderate broaching operation.

Typical Use: Low viscosity cutting oil.

Item	Container Size	Pack
910512	5 gal. pail	1



BONDERITE® S-OT 40™

A water-based, very slightly viscous liquid lubricant for automatic or manual tire mounting operations. Safe on rubber, aluminum, steel, brass, galvanized and painted surfaces. Tested and approved by major automotive OEMs and tire manufacturers. Proven to reduce rejects, torn beads, slippage and associated warranty expenses.

Typical Use: Rubber tire mounting lubricant.

Item	Container Size	Pack
623285	18 kg pail	1



ANTI-SEIZE LUBRICANTS



LOCTITE® LB 771™ NICKEL ANTI-SEIZE

Copper-free. Recommended for stainless steel and other metal fittings. For preventing corrosion, seizing and galling in harsh, chemical environments, and temperatures to 2400°F (1315°C). ABS approved.

Typical Use: Extreme high temperature and chemical resistance for stainless steel.

Item	Container Size	Pack
77124	8 oz. brush-top can	12
77164	1 lb. brush-top can	10



LOCTITE® LB 8008™ C5-A® COPPER-BASED ANTI-SEIZE LUBRICANT

Exclusive formula suspends copper and graphite in a high-quality grease. Protects metal parts from rust, corrosion, galling and seizing at temperatures to 1800°F (982°C). CFIA approved.

Typical Use: Electrically conductive, aluminum/soft metals, stainless steel.

Item	Container Size	Pack
51001	1 oz. tube	48
51144	4 oz. brush-top can	12
1999559	7 oz. brush-top tube	6
51147	8 oz. brush-top can	12
1786073	12 oz. aerosol	12
51007	1 lb. brush-top can	12
39643	1 lb. brush-top metal can	12
51008	2.5 lb. can	12
1615524	2.5 lb brush-top can	12
51009	8 lb. can	2
51011	42 lb. pail	1



LOCTITE® LB-8065™ C5-A® COPPER ANTI-SEIZE STICK

The same trusted performance characteristics as the LOCTITE® C5-A® Copper Anti-Seize paste in a convenient semisolid stick form. Stick package offers more portability and less mess.

Typical Use: Electrically conductive, aluminum/soft metals, stainless steel.

Item	Container Size	Pack
37229	20 g stick	10



LOCTITE® LB 8012™ MOLY PASTE

Metal-free, very low friction. Lubricates press fits, protects during break-in and under high static loads up to 750°F (400°C). Allows maximum clamping from available torque.

Typical Use: Metal-free formulation for stainless steel.

Item	Container Size	Pack
51049	16 oz. brush-top can	12
1852755	12 oz. aerosol	12



LOCTITE® LB 8023™ MARINE GRADE ANTI-SEIZE

Metal-free formulation to protect assemblies exposed directly or indirectly to fresh water and salt water, this anti-seize works especially well in high humidity conditions. It has excellent lubricity, superior water wash-out spray resistance and prevents galvanic corrosion. ABS approved.

Typical Use: Bolts, screws, studs, pipe joints, nuts, shafts, bushings, splines, chains, and cables in marine applications, dressing for water pump gaskets and flanges.

Item	Container Size	Pack
1999556	7 oz. brush-top tube	6
34395	8 oz. brush-top can	12
34026	16 oz. brush-top can	12



LOCTITE® LB 8504™ GRAPHITE 50 ANTI-SEIZE

Metal-free, electrically conductive, nonmetallic. Temperature resistant up to 900°F (482°C). Highly electrically conductive in metal-to-metal joints.

Typical Use: Electrically conductive, Metal-free.

Item	Container Size	Pack
1613186	16 oz. brush-top can	12
234244	16 oz. can	12



LOCTITE® LB 8700™ MOLY 50

Metal-free, general purpose thread lubricant.

Typical Use: Anti-seize lubricant

Item	Container Size	Pack
51094	1 lb. can	12



LOCTITE® LB 8150™ SILVER GRADE ANTI-SEIZE

Heavy-duty, temperature resistant, petroleum-based lubricant compound fortified with graphite and metallic flake. Inert and will not evaporate or harden in extreme cold or heat. For use in assemblies up to 1600°F (871°C). CFIA listed.

Typical Use: Electrically conductive. For use on aluminum/soft metals and stainless steel.

Item	Container Size	Pack
76732	8 oz. brush-top can	12
76764	1 lb. brush-top can	10
1999141	7 oz. brush-top tube	6



LOCTITE® LB 8009™ HEAVY-DUTY ANTI-SEIZE

A metal-free anti-seize lubricant with graphite and calcium fluoride provides outstanding lubrication to all metals, including stainless steel, aluminum and soft metals. Resistant to extremely high temperature up to 2400°F (1315°C). NLGI #1 grade.

Typical Use: Metal-free formulation for stainless steel, aluminum, soft metals.

Item	Container Size	Pack
51605	9 oz brushtop can	12
1999560	7 oz brushtop tube	12



LOCTITE® LB 8060™ SILVER GRADE ANTI-SEIZE STICK

New semisolid stick offers the same performance characteristics as LOCTITE® Silver Grade Anti-Seize paste in a convenient semisolid stick form. Stick package offers more portability and less mess.

Typical Use: Electrically conductive, aluminum/soft metals, stainless steel.

Item	Container Size	Pack
37230	20 g stick	10



LOCTITE® LB 8070™ HEAVY-DUTY ANTI-SEIZE STICK

Same performance characteristics of LOCTITE® LB 8009™ Heavy-Duty Anti-Seize Lubricant in a convenient semi-solid stick form for more portability and less mess.

Typical Use: Metal-free formulation for stainless steel, aluminum, soft metals.

Item	Container Size	Pack
41205	20 g stick	10

LOCTITE® PRODUCT	Item Number	Package Size & Type	Temperature Resistance	K Value	Color	Typical Applications	Agency Approvals
LB 771™ Nickel Anti-Seize	77124	8 oz. brush-top can	2400°F (1315°C)	0.13	Silver	General Purpose	ABS
	77164	1 lb. brush-top can					
LB 8008™ C5-A® Copper-based Anti-Seize Lubricant	51001	1 oz. tube	1800°F (982°C)	0.16	Copper	General Purpose	N/A
	51144	4 oz. brush-top can					
	51147	8 oz. brush-top can					
	1786073	12 oz. aerosol					
	51007	1 lb. brush-top can					
	39643	1 lb. brush-top metal can					
	51008	2.5 lb. can					
	1615524	2.5 lb. brush-top metal can					
	51009	8 lb. can					
1999559	7 oz brushtop tube						
LB- 8065™ C5-A® Copper Anti-Seize Stick	37229	20 g stick	1800°F (982°C)	0.16	Copper	General Purpose	CFIA
LB 8009™ Heavy-Duty Anti-Seize	51605	9 oz brushtop can	2400°F (1315°C)	0.16	Grey	Metal-Free Stainless Steel	N/A
	1999560	7 oz brushtop tube					
LB 8070™ Heavy-Duty Anti-Seize Stick	41205	20 gm stick	2400°F (1315°C)	0.16	Grey	Metal-Free Stainless Steel	N/A
LB 8012™ Moly Paste	51049	16 oz. brush-top can	750°F (400°C)	0.11	Black	Metal-Free Stainless Steel	N/A
	1852755	12 oz. aerosol					
LB 8023™ Marine Grade Anti-Seize	1999556	7 oz. brush-top tube	2400°F (1315°C)	.18	Black	General Purpose	ABS
	34395	8 oz. brush-top can					
	34026	16 oz. brush-top can					
LB 8150™ Silver Grade Anti-Seize	1999141	7 oz. brush-top tube	1600°F (871°C)	0.18	Silver	General Purpose	CFIA
	76732	8 oz. brush-top can					
	76764	1 lb. brush-top can					
LB 8060™ Silver Grade Anti-Seize Stick	37230	20 g stick	1600°F (871°C)	0.18	Silver	General Purpose	ABS, CFIA
LB 8504™ Graphite 50 Anti-Seize	1613186	16 oz. brush-top can	900°F (482°C)	0.13	Black	Specialty	N/A
	234244	16 oz. can					
LB 8700™ Moly 50	51094	1 lb. can	750 °F	0.13	Grey paste	Specialty	N/A

CLEANERS, DEGREASERS & RUST TREATMENT

CLEANERS/DEGREASERS



LOCTITE® SF 137DA™ VARNISH REMOVER

A super jet spray that quickly cuts and removes grease, gum, and varnish from chokes, baffle plates, and carburetor linkage and other parts and components. Improves performance and fuel efficiency.

Typical Use: Cleaner, carburetors, chokes, PVC valves, metal parts.

Item	Container Size	Pack
30529	14.75 oz. aerosol	12



LOCTITE® SF 790™ PAINT STRIPPER

Removes gaskets from any type of assembly in 10 to 15 minutes. Prepares metal parts for new gaskets, eliminating scraping and sanding. Not for use on plastics, linoleum or synthetic fibers. CFIA approved.

Typical Use: Removes pre-cut conventional gasket cements as well as formed-in-place chemical gaskets. Suitable for wood and plaster. Not for use on plastics, linoleum or synthetic fibers.

Item	Container Size	Pack
79040	18 oz. aerosol	10



LOCTITE® SF 7070™ ODC-FREE CLEANER & DEGREASER

A non-aqueous, hydrocarbon-based solvent designed for cleaning and degreasing surfaces to be bonded with adhesives, as well as for general-purpose industrial cleaning. Safe on aluminum, rubber and most plastics, and will not cause flash rusting on water-sensitive parts. Dries residue-free. Contains no ozone-depleting chemicals (ODCs). (Formerly referenced as 7070™.) NSF K1 approved.

Item	Container Size	Pack
22355	15 oz. aerosol	12
20162	16 fl. oz. pump	12



LOCTITE® SF 7611™ PRO STRENGTH PARTS CLEANER

Aggressively penetrates, dissolves and removes oil and grease from parts. Dries quickly with no residue. Contains no ozone-depleting chemicals (ODCs). CFIA listed.

Item	Container Size	Pack
30548	19 oz. aerosol	12



LOCTITE® SF 7617™ HAND WIPES

Premoistened with a powerful citrus-scented cleaning formula that is abrasive enough to scrub off the toughest grease and grime. Quick and easy to use, these 9.5 in. x 12 in. towels eliminate rinsing and drying and leave no residue behind. Perfect for industrial and commercial environments in the painting, printing, maintenance, transportation and construction industries.

Item	Container Size	Pack
34943	75 count canister	6
34944	130 count bucket	4



LOCTITE® SF 7629™ NONFLAMMABLE ELECTRICAL CONTACT CLEANER

Removes grease, oil and other contaminants from electrical parts to prevent contact failure. Dries residue-free in seconds. Contains no HCFCs or CFCs.

Typical Use: Cleans motorized instruments.

Item	Container Size	Pack
1174633	12 oz. aerosol	12



LOCTITE® SF 7633™ NON-CHLORINATED PARTS CLEANER

Penetrates, dissolves, and removes dirt and oil from metal parts. Leaves no residue. Does not contain 1,1,1-trichloroethane; helps manage EPA halide limits.

Typical Use: Removes dirt and oil from metal parts; helps manage EPA halide limits.

Item	Container Size	Pack
30545	14.75 oz. aerosol	12



BONDERITE® C-AK NP2™

A phosphate-free, liquid alkaline cleaner that removes organic soils such as rust preventatives, oils and lubricants. Spray-applied. Application temp: 100-140°F.

Typical Use: Soot cleaner, exhaust systems.

Item	Container Size	Pack
1980911	20 kg pail	1



LOCTITE® SF 7840™ BIODEGRADABLE CLEANER & DEGREASER

Formerly known as NATURAL BLUE®

Biodegradable, all-purpose, industrial-strength, concentrated cleaner and degreaser. Can be economically diluted with water. Formulated for wipe down, pressure spraying and immersion cleaning processes at room temperature or heated. Nonflammable and nontoxic. Contains no ODCs. Available in pine scent or unscented formulas. CFIA listed.

Item	Container Size	Pack
2046049	24 fl. oz. bottle	12
(formerly 82249)		
2046047	1 gallon bottle	6
(formerly 82251)		
2046048	5 gallon pail	1



BONDERITE® C-MC 2235™
Known as PARCO® MAINTENANCE CLEANER 2235™

Concentrated, alkaline, blue cleaner that removes organic dirt like fats and oils. Room temperature apply.

Typical Use: Concentrated industrial cleaner for automotive, general maintenance and floor cleaning

Item	Container Size	Pack
597788	5 gallon pail	1
594792	25 gallon drum	1



BONDERITE® C-MC 5886™ CLEANER

A heavy-duty cleaner formulated specifically for maintenance cleaning of oil sands mining and refining equipment. An emulsifying solvent cleaner that effectively penetrates and removes tar-type soils and rust preventative coatings from a wide range of industrial equipment surfaces. Helps reduce cleaning time and costs to get your heavy equipment back in service quickly and safely. Room temperature apply. Can be heated when pressure washing.

Typical Use: Safe for use on common elastomers and rubbers. Will not attack or etch glass surfaces; compatible with vehicle paint surfaces.

Item	Container Size	Pack
1957952	5 gallon pail	1



BONDERITE® C-MC 2237™

Concentrated, alkaline, blue cleaner designed for spray gun or pressure wash application. Ideal for light body cleaning. Application temp: 110-140°F.

Typical Use: For light to medium duty cleaning of painted vehicle surfaces.

Item	Container Size	Pack
1957954	5 gallon pail	1
1957955	25 gallon drum	1

CLEANERS, DEGREASERS & RUST TREATMENT



BONDERITE® C-MC 2280™

Concentrated blue liquid with a mild aroma formulated to meet the properties required by automotive and other general industry maintenance cleaning needs. Suitable for painted surfaces, machinery and tools, glass windows and workshop floors.

Typical Use: Alkaline cleaner used at room temperature. For multiple substrates, except wood, plastic, plexiglass.

Item	Container Size	Pack
596168	5 gallon pail	1



BONDERITE® C-NE 5175™

Known as P3 Neutracare 5175

A neutral-based in-process cleaner with corrosion inhibitors designed for short term corrosion protection on ferrous alloys only. Its unique composition of alkalinity, corrosion inhibitors, surfactants, and builders provides a durable low-foaming hard water stable product for light to moderate duty cleaning and protecting needs.

Application temp: 120-160°F

Typical Use: Cost-effective cleaning of precision parts. Fuel rail cleaning approved.

Item	Container Size	Pack
1265826	5 gallon pail	1
1265623	25 gallon drum	1

RUST TREATMENTS

LOCTITE® SF 754™ RUST TREATMENT

Converts existing rust (rust required) into a stable base. Cured product acts as a primer ready for painting with oil- or solvent-based paint. Protects surface from corrosion.

Typical Use: Metal pipes, valves, fittings, outside surfaces of storage tanks, fences, guardrails, wrought iron furniture, conveyors and construction and agricultural equipment.

Item	Container Size	Pack
30539	10.25 oz. aerosol	12
75430	1 quart bottle	10
75448	1 gallon bottle	4
75465	5 gallon pail	1



BONDERITE® L-GP 4141™

Known as P3 Prevox 4141

A rust inhibiting, solvent based corrosion inhibitor. Its high flash point (143°F) allows for a safer work environment without compromising rust protection.

Typical Use: Designed for extended corrosion protection on ferrous & nonferrous alloys.

Item	Container Size	Pack
879525	5 gallon pail	1

LOCTITE® PC 9660™ HEAVY DUTY RUSTPROOFING

Heavy-duty coating provides long-term protection for metal parts, equipment and machinery. Forms a protective, waxy film that seals out moisture, air, acid and other corrosive elements. Great for protecting parts in storage. Removable with LOCTITE® SF 7629™.

Typical Use: Non-splattering chain lube, acting as a rust inhibitor for machinery.

Item	Container Size	Pack
51211	12 oz. aerosol	12



BONDERITE® M-NT 1455W™ WIPES

Wipes are ready-to-use and will make your metal pre-treatment processes very fast and easy. They enhance the adhesion of paint or sealing materials and improve corrosion resistance for the subsequent paint process. It is a chromium-free and easily disposable product with a very low VOC-content. No application equipment required.

Typical Use: Ready-to-use, pre-saturated wipe, provides a chromium free conversion coating on steel prior to paint.

Item	Container Size	Pack
593067	Tub of 50	1

BONDING & REPAIR

REPAIR EPOXIES



LOCTITE® EA 445™ FAST CURE EPOXY (MIXER CUPS)

Premeasured epoxy mixer cups. Bonds in 5 to 15 minutes. Excellent chemical resistance. Fills porosities and can be used to build up worn parts. Ideal for bonding glass, hard plastics, rubber and metal.

Typical Use: Gap-filling, sandable finish.

Item	Container Size	Pack
21425	10 – 0.12 fl. oz. cups	10
21426	10 – 1 oz. cups	1
39088	4 – 1 oz. cups	6



LOCTITE® EA 9131™ GENERAL PURPOSE EPOXY (MIXER CUPS)

Premeasured epoxy mixer cups. Suitable for bonding metals, glass, ceramics, most plastics, wood and stone. It will also fill porosities and voids and may be used to build up surfaces that have been worn. When fully cured, it may be machined or sanded.

NOTE: Not recommended for polyethylene and polypropylene.

Typical Use: Production, maintenance and prototype bonding of metals, ceramics, concrete, wood, glass and most plastics.

Item	Container Size	Pack
21427	10 – 0.12 fl. oz. cups	10



LOCTITE® EA 3463™ METAL MAGIC STEEL™

Steel epoxy in stick form. Cut off a section, knead and apply to leaking pipes or damaged equipment. Cures in 10 minutes. NSF 61 approved for potable water applications.

Typical Use: Emergency metal repair.

Item	Container Size	Pack
98853	4 oz. stick	24



LOCTITE® EA 3473™ FAST SET STEEL PUTTY

Faster setting version of LOCTITE® Fixmaster® Steel Putty. Sets in 3 minutes.

Typical Use: Repairing pipes and tanks.

Item	Container Size	Pack
39917	1 lb. kit	6



LOCTITE® EA 3478™ SUPERIOR METAL

Non-rusting, ferro-silicone-filled epoxy. Extremely high compressive strength and wear resistance. Ideal for rebuilding worn surfaces exposed to harsh environments. Can be machined, drilled and tapped in 6 to 8 hours. For final finish cuts, let the product cure for 24 hours and use carbide tooling. Spreadable putty. Sets in 20 minutes.

Typical Use: Rebuilding, corrosion protection, repairing threaded parts, pump repair.

Item	Container Size	Pack
97473	1 lb. kit	6



LOCTITE® PC 3466™ ALUMINUM LIQUID

Fluid, self-leveling aluminum liquid. Can be poured into molds and cavities. Sets in 20 minutes.

Typical Use: Casting aluminum replacement parts and for making molds.

Item	Container Size	Pack
97453	1 lb. kit	6



LOCTITE® MR 2000™ EXTREME TEMPERATURE REPAIR PUTTY

A single-component putty for filling cracks and restoring damaged metal in environments up to 2000°F. Water-based, non-toxic. Approved under Cat Spec. 1E2399 (high temp manifold sealant).

Typical Use: Cast iron repair, exhaust stacks/ports, headers, manifolds, catalytic converters.

Item	Container Size	Pack
235579	8 oz. Can	6



LOCTITE® PC 7222™ NORDBAK® WEAR RESISTANT PUTTY

Ceramic fibers give this trowelable putty excellent wear- and abrasion-resistant properties. Cures to a smooth, low friction surface. For surfaces exposed to wear, erosion and cavitation.

Typical Use: Gap filling. Wear-resistant formulation.

Item	Container Size	Pack
98743	3 lb. kit	6



LOCTITE® PC 9410™ CONCRETE REPAIR MATERIAL

Formerly known as Magna Crete™

A two-component, rapid-setting concrete repair and grouting system. Chemically resistant to most common liquids and chemicals, and can be mixed and applied at temperatures from -15°F to 130°F. Ready for service in one hour. Summer and winter additives available to aid cure times.

Typical Use: General floor repair.

Item	Container Size	Pack
95551	1 gallon kit	1
95555	5 gallon kit	1



LOCTITE® PC 9416™ FLOOR FILL

A three-component, self-leveling, non-shrinking epoxy floor repair system. For repairing holes in floors, spalled areas, ramps, stairs, cracks in floors, and for use in grouting applications. Stronger than concrete, it bonds to almost any clean substrate, and provides corrosion and chemical resistance. Dry-service temperature 20°F to 225°F.

Typical Use: Repairing holes and spalled areas in floors, ramps, stairs, loading docks; anchoring and grouting machinery, bedplates, soleplates, bolts and handrails

Item	Container Size	Pack
99365	40 lb. kit	1



STRUCTURAL BONDING

LOCTITE® AA 330™ DEPEND® ADHESIVE

LOCTITE® 330™ Depend® Adhesive sets in just minutes to a tough acrylic adhesive with high peel and impact strength. No-mix kits include activator and adhesive. Store at 36°F to 46°F.

Typical Use: Bonding almost all combinations of materials, including glass.

Item	Container Size	Pack
20251	25 ml kit	5
20252	250 ml kit	5



LOCTITE® AA 332™ STRUCTURAL ADHESIVE

An activator-cured, no-mix adhesive that provides high temperature capability with thermal durability up to 400°F (204°C). Use with LOCTITE® 7387™ Depend® Activator. Store at 36°F to 46°F.

Typical Use: High temperature, no-mix structural adhesive.

Item	Container Size	Pack
33201	25 ml syringe	10



LOCTITE® AA H3000™ STRUCTURAL ADHESIVE

A low-viscosity adhesive ideal for bonding a variety of substrates. Keep at 40°F for longer shelf life.

Typical Use: Steel, aluminum, stainless steel.

Item	Container Size	Pack
83001	50 ml dual cartridge	10

Also required for 50 ml LOCTITE® H3000™/H3300™

98473	LOCTITE® 50 ml Square Mix Nozzles (10 nozzles per pack)
98466	LOCTITE® Caulking Gun Conversion Kit



LOCTITE® AA H3300™ STRUCTURAL ADHESIVE

A general purpose, fast fixture, high viscosity, non-sag adhesive ideal for bonding a variety of substrates. 5 minute work time on most substrates.

Typical Use: Plastics/composite bonding.

Item	Container Size	Pack
83020	50 ml dual cartridge	10

BONDING & REPAIR

INSTANT BONDING



LOCTITE® EA 9460™ EPOXY ADHESIVE

A grey, non-sag, impact resistant, high viscosity, high peel, high shear strength multi-surface structural adhesive with a 40-minute work life.

Typical Use: Ceramic, metals, plastics.

Item	Container Size	Pack
83129	50 ml dual cartridge	10



LOCTITE® QUICKTITE® INSTANT ADHESIVE GEL

A general-purpose instant adhesive gel in a unique, virtually indestructible package that is perfect for pocket or toolbox storage. Its new self-piercing, no-clog tip allows for ease of use and dispense accuracy. In addition, spill-proof design keeps hands clean.

Typical Use: General gel adhesive.

Item	Container Size	Pack
39202	0.14 oz. bottle	10



LOCTITE® EA E-04SS™ SEAM SEALER & METAL BONDER

A very fast-curing, two-component epoxy. Once mixed, the two-component epoxy cures rapidly at room temperature.

Typical Use: Seam-sealing applications where high bond strength is required.

Item	Container Size	Pack
41754	400 ml cartridge	6



LOCTITE® 380™ BLACK MAX® INSTANT ADHESIVE

For parts that encounter shock, vibration or thermal cycling, LOCTITE® 380™ Black Max® Instant Adhesive is the choice. This black, toughened cyanoacrylate adhesive uses elastomers to withstand impact and challenging environmental conditions. Seals as well as bonds. Works especially well bonding rubber to metal.

Typical Use: Close-fitting tools.

Item	Container Size	Pack
38004	3 g tube	10
38050	1 oz bottle	10



LOCTITE® EA E-05CL™ ADHESIVE

A toughened, ultra clear, flexible, fast-setting, high peel, low odor, 2-part structural epoxy with a 3-minute work life and 30 minute fixture time.

Typical Use: For multi-surface bonding.

Item	Container Size	Pack
237099	50 ml dual cartridge	10



LOCTITE® 401™ INSTANT ADHESIVE

Designed for the assembly of difficult-to-bond materials that require uniform stress distribution. Formulated for faster cure speeds on dry or acidic surfaces and substrates.

Typical Use: Bonding a wide range of materials, including metals, plastics and elastomers.

Item	Container Size	Pack
40104	3 g tube	10



LOCTITE® EA E-60NC™ EPOXY

An electronics-grade potting compound with a 60-minute work life. Black, opaque, low viscosity with excellent cure-through depth.

Typical Use: For fiber optic components.

Item	Container Size	Pack
29324	50 ml dual cartridge	10



LOCTITE® 406™ INSTANT ADHESIVE

Designed for the bonding of plastics and electrometric materials where very fast fixturing is required.

Typical Use: Wicking grade, surface insensitive, ideal for platings and dry and acidic conditions.

Item	Container Size	Pack
40604	3 g tube	10



LOCTITE® EA E-120HP™ EPOXY ADHESIVE

An amber, high performance, non-sag, aerospace grade adhesive with an extended open time to allow for adjustment of large parts.

Typical Use: Low stress applications needing high impact/high peel strength. Bonds dissimilar materials (aluminum, metal, plastics, ceramics).

Item	Container Size	Pack
29353	50 ml dual cartridge	10



LOCTITE® 410™ INSTANT ADHESIVE

A black, toughened instant adhesive with gap-filling capabilities.

Typical Use: Gap filling. Bonding rubbers, metals and plastics.

Item	Container Size	Pack
41045	20 g bottle	10



LOCTITE® 411™ INSTANT ADHESIVE

An adhesive formulated for excellent impact and peel strength in gap-filling applications.

Typical Use: Clear gap filling.

Item	Container Size	Pack
41104	3 g tube	10



LOCTITE® 414™ INSTANT ADHESIVE

LOCTITE 414™ is a general-purpose instant adhesive that works well for bonding plastic, rubber and metal.

Typical Use: Plastic bonder.

Item	Container Size	Pack
41404	3 g tube	10



LOCTITE® 426™ INSTANT ADHESIVE

Designed for porous surfaces and vertical or overhead applications, with the added benefits provided by an elastomer-modified instant adhesive. See Dispensing Equipment for recommended applicator.

Typical Use: Porous surfaces, vertical, overhead.

Item	Container Size	Pack
21921	10 g syringe	10



LOCTITE® 435™ INSTANT ADHESIVE

Clear Surface Insensitive/Toughened Instant Adhesive low viscosity, clear, rubber toughened, one part, room temperature cure, surface insensitive instant adhesive designed for OEM assembly of metal, rubber and plastics. Excellent peel, impact and shear strength. CFIA Listed.

Typical Use: Toughened high perf. Instant Adhesive, fixture 30 sec.

Item	Container Size	Pack
40994	20 g bottle	1



LOCTITE® 454™ INSTANT ADHESIVE

Clear, surface insensitive instant adhesive. Ideal for difficult-to-bond substrates, including rough, porous and acidic surfaces. This gel formulation won't run off before you put substrates together. ABS approved.

Typical Use: Porous surfaces, vertical, overhead

Item	Container Size	Pack
45404	3 g tube	10



LOCTITE® 480™ INSTANT ADHESIVE

Low-viscosity, elastomer-modified instant adhesive. Bonds metals and rubbers. Excellent peel, impact and shear strength. NSF/ANSI 61 certified for potable water.

Typical Use: Black, toughened adhesive for close fitting parts.

Item	Container Size	Pack
48040	20 g bottle	1



LOCTITE® 495™ INSTANT ADHESIVE

Designed to bond rubber, metal and plastic parts with gaps to 0.004" (0.102 mm).

Typical Use: General purpose.

Item	Container Size	Pack
49550	1 oz. bottle	10



LOCTITE® 496™ INSTANT ADHESIVE

LOCTITE 496™ is a general- purpose adhesive and is particularly suited for the bonding of metal substrates.

Typical Use: Rubber bonder.

Item	Container Size	Pack
49650	1 oz. bottle	10



LOCTITE® 498™ INSTANT ADHESIVE

A medium viscosity, high temperature product for all metals, and most plastics and rubbers. Resists temperatures to 180°F (82°C) continuous or up to 250°F (121°C) intermittent.

Typical Use: Thermal cycling.

Item	Container Size	Pack
49850	1 oz. bottle	10

BONDING & REPAIR



LOCTITE® 3092™ ADHESIVE

Ultra-fast gel adhesive that can bond gaps up to 2 mm in depth. Excellent for general repairs. Virtually eliminates blooming or frosting. Includes three mix nozzles.

Typical Use: Interior molding clips, consoles, molded bumpers, body, trim repair.

Item	Container Size	Pack
1807961	10 g syringe	12

LOCTITE® CA MIX NOZZLE

Extra mix nozzles for LOCTITE® 3092™ Adhesive Kit. One package includes 5 mix nozzles.

Item	Container Size	Pack
1434516	5 nozzles	1

PRIMER

LOCTITE® SF 770™ PRIMER

Primer to make polyolefin and other low-energy surfaces suitable for bonding with LOCTITE® instant adhesives. Not recommended in assemblies where high peel strength is required.

Typical Use: For difficult-to-bond plastics -- polyethylene, polypropylene, PTFE, thermoplastic rubber materials.

Item	Container Size	Pack
18396	1.75 fl. Oz. bottle	20



ADHESIVE / SEALANTS

LOCTITE® RTV SILICONE ADHESIVE SEALANTS

General purpose, one-part silicone adhesive sealant cures at room temperature to form a tough rubber seal. Will not slump in overhead or vertical applications. Formulated to withstand extreme temperature cycling, UV light and ozone. Cannot be painted. Available in clear noncorrosive, black, white and clear.

Typical Use: General purpose.

Item	Container Size	Pack
SI 5011™ Non-Corrosive RTV Silicone:		
51388	300 ml cartridge	10
SI 593™ Black RTV Silicone:		
59330	80 ml tube	12
40464	190 ml can	6
59375	300 ml cartridge	10
SI 594™ White RTV Silicone:		
59430	80 ml tube	12
SI 595™ Clear RTV Silicone:		
59530	80 ml tube	12
59575	300 ml cartridge	10
SI 5015™ Blue RTV Silicone:		
30533	300 ml cartridge	10



TEROSON® MS 939™ NA BLACK ELASTIC ADHESIVE

Highly versatile, industrial, elastic bonding adhesive with fast skin formation. Also demonstrates high strength and excellent weathering resistance.

Typical Use: Heavy bodied modified silane, non-isocyanate sealant that exhibits high elongation and tensile strength. Cures to elastic products.

Item	Container Size	Pack
2068378	280 ml cartridge	10



TEROSON® MS 5510™ ADHESIVE/SEALANT

A multipurpose product based on Flextec® Technology suitable for many adhesive and sealant applications. It offers a fast skin time and cures to a tack-free surface.

Typical Use: Seal expansion joints, precast panels, air or water penetration joints, bond trim and molding, seal doors and windows.

Item	Container Size	Color	Pack
1562040	300 ml cartridge	Clear	12
1560557	300 ml cartridge	Black	12

SPRAY / CONTACT ADHESIVES

LOCTITE® 5012™ GREEN CEMENT

Contact cement. Can be used as a sealant to bond door and trunk moldings, as well as weatherstripping and headliners.

Item	Container Size	Pack
1802776	7 oz. can	12



LOCTITE® MR 5412™ CONTACT ADHESIVE

A fast-drying, solvent-based adhesive with neoprene that bonds rubber, insulation, weather stripping and other porous materials. Sets to a tack-free surface in 3 to 4 minutes, and the early strength is enough to hold most parts together. Allows repositioning of the parts after initial contact.

Typical Use: Yellow gel for bonding rubber, insulation and weatherstripping.

Item	Container Size	Pack
30537	5 fl. oz. tube - yellow	1





LOCTITE® MR 5414™ BLACK CONTACT ADHESIVE

A professional, solvent-based adhesive with neoprene that blends in with black-colored fabrics, rubbers, weatherstripping and other porous materials. Withstands temperature extremes and is resistant to gasoline, kerosene and other solvents. Fast drying and waterproof. Allows repositioning of the parts after initial contact.

Typical Use: Weatherstripping, vinyl, rubber, wood and metal.

Item	Container Size	Pack
30540	5 fl. oz. tube	12



LOCTITE® MR 5426™ MAXIMUM STRENGTH HEADLINER ADHESIVE

A high strength, aerosol product designed for bonding foam, carpet, fabrics, plastics, rubber, etc. LOCTITE® Maximum Strength Headliner Adhesive is resistant to extreme seasonal temperatures, is water resistant and sprays on clear.

Typical Use: Foam, carpet, fabrics, plastics and rubber.

Item	Container Size	Pack
37312	16.75 oz. aerosol	6



LOCTITE® MR 5416™ ALL PURPOSE SPRAY ADHESIVE

Bonds lightweight, porous and nonporous surfaces. Allows for repositionable and permanent bonds. Fast drying; won't shrink or bleed. Resists water and humidity. Contains no ozone-depleting compounds.

Typical Use: Foam, carpet, fabrics, plastics and rubber.

Item	Container Size	Pack
30544	10.5 oz. net wt. aerosol	12



REPAIR EPOXIES

LOCTITE® PRODUCT	Item Number	Package Size & Type	Color	Maximum Temperature* (°F)	Coverage (ft. ² at 1/4" thickness)	Compressive Strength* (psi)	Tensile Shear Strength* (psi)	Hardness (Shore D)	Working Time	Functional Cure	Mix Ratio (Resin:Hardener)		Agency Approvals
											Volume	Weight	
EA 445™	21425 21426 39088	10 - 0.12 fl. oz. cups 10 - 1 oz. cups 4 - 0.12 fl. oz. cups	Grey	180	N/A	–	2000	N/A	5 min.	12 hrs.	N/A	N/A	N/A
EA 9131™	21427	10 - 0.12 fl. oz. cups	Grey	180	N/A	–	1500	N/A	60 min.	24 hrs.	N/A	N/A	N/A
EA 3463™	98853	4 oz. stick	Grey	250	7 in. ²	12,000	2500	80	3 min.	10 min.	N/A	N/A	NSF 61
EA 3473™**	39917	1 lb. kit	Grey	200	0.4	10,800	4600	80	3 min.	10 min.	1:1	1.8:1	ABS, CFIA, NEHC, NAVSEA
EA 3478™**	97473	1 lb. kit	Dark Grey	250	0.25	18,000	5500	90	20 min.	6 hrs.	4:1	7.25:1	CFIA
MR 2000™	235579	8 oz. Can	Silver Grey	2000	N/A	–	675	N/A	30 min.	7 hrs.	N/A	N/A	N/A
PC 3466™**	97453	1 lb. kit	Aluminum	200	17 in. ³	17,000	6,000	85	20 min.	6 hrs.	5:1	9:1	ABS, CFIA, NEHC, NAVSEA
PC 7222™	98743	3 lb. kit	Grey	225	1.11	11,600	4900	89	30 min.	1 hr. fixture, 6 hrs. full cure	2:1	2:1	ABS, CFIA, NEHC, NAVSEA
PC 9410™**	95551 95555	1 gallon kit 5 gallon kit	Grey	2000	170 in. ³ 770 in. ³	13,000	N/A	N/A	5 min. 20 min.	1-2 hrs.	N/A	N/A	CFIA
PC 9416™**	99365	40 lb. kit	Grey	225	532 in. ³	15,000	N/A	N/A	40 min.	24 hrs.	4.6:1 to 9.8 Filler	16.3:2 to 80.8 Filler	CFIA

* Ultimate cure. ** Properties are based on mixing 1 lb. (453.6 g) mass at 77°F (25°C), 7 days cure.

BONDING & REPAIR

STRUCTURAL BONDING							
LOCTITE® PRODUCT	Item Number	Package Size & Type	Color	Maximum Temperature	Fixture/ Full Cure Time	Shear Strength, Steel (psi)	Agency Approvals
AA 330™	20251 20252	25 ml kit* 250 ml kit**	Pale Yellow	Up to 250°F (121°C)	5 min. / 24 hrs.	3300	CFIA
AA 332™	33201	25 ml syringe	Amber	Up to 400°F (204°C)	3 min. / 24 hrs.	3000	N/A
AA H3000™	83001	50 ml dual cartridge	Cream	N/A	15 min. / 24 hrs.	4150***	N/A
AA H3300™	83020	50 ml dual cartridge	Yellow	N/A	5 min. / 24 hrs.	3,350	N/A
EA 9460™	83129	50 ml dual cartridge	Grey	Up to 250°F (121°C)	> 180 min. / 24 hrs.	2,675	N/A
EA E-04SS™	41754	400 ml cartridge	Grey	Up to 350°F (177°C)	4 min. gel; 5-6 min. fixture / 24 hrs.	1100	N/A
EA E-05CL™	237099	50 ml dual cartridge	Clear	Up to 180°F (82°C)	3 min. gel; 30 min. fixture / 24 hrs.	1430	N/A
EA E-60NC™	29324	50 ml dual cartridge	Black	Up to 250°F (121°C)	> 180 min. / 24 hrs.	2630	CFIA
EA E-120HP™	29353	50 ml dual cartridge	Amber	Up to 250°F (121°C)	> 180 min. / 24 hrs.	4300	CFIA

* Contains 25 ml syringe of AA 330 Adhesive and 25 g aerosol can of SF 7387 Activator.

** Contains 250 ml tube of AA 330 Adhesive and 4.5 oz aerosol can of SF 7387 Activator. *** Grit-blasted steel

SPRAY/CONTACT ADHESIVES							
LOCTITE® PRODUCT	Item Number	Package Size & Type	Color	Temperature Resistance	Fixture/Cure Time	Cure Time*	Agency Approvals
5012™	1802776	7 oz. can	Green	N/A	5 to 16 min.	24 hrs.	N/A
MR 5412™	30537	5 fl. oz. tube	Yellow	Up to 180°F (82°C)	Let breathe 2-3 min.; sets up in 5-15 min.	24 hrs.	CFIA
MR 5414™	30540	5 fl. oz. tube	Black	Up to 180°F (82°C)	Let breathe 2-3 min.; sets up in 5-15 min.	24 hrs.	CFIA
MR 5416™	30544	10.5 oz. net wt. aerosol	Clear Drying, Semi-translucent Foam	Up to 120°F (49°C)	Let dry 15-20 min. before assembly. Spray both sides to be bonded for maximum strength.	24 hrs.	N/A
MR 5426™	37312	16.75 oz. net wt. aerosol	Clear Drying, Semi-translucent Foam	Up to 170°F (77°C)	Let dry 15-20 min. before assembly. Spray both sides to be bonded for maximum strength.	24 hrs.	N/A

PRIMER									
LOCTITE® PRODUCT	Item Number	Package Size & Type	Color	Viscosity (cP)	Base	On-Part Life	Dry Time	Application	Agency Approvals
SF 770™	18396	1.75 fl. oz. bottle	Colorless, Slightly Hazy	1.25	Heptane	8 hours	30 seconds	All cyanoacrylates/ instant adhesives	CFIA

INSTANT BONDING							
LOCTITE® PRODUCT	Item Number	Package Size & Type	Color	Temperature Resistance	Fixture/Cure Time	Shear Strength, Steel (psi)	Agency Approvals
Quicktite®	39202	0.14 oz. bottle	Clear	-65°F to 250°F (-54°C to 121°C)	15 sec. / 24 hrs.	3200	N/A
380™	38004 38050	3 g tube 1 oz bottle	Black	-65°F to 225°F (-54°C to 107°C)	90 sec. / 24 hrs.	3750	CFIA
401™	40104	3 g tube	Clear	-65°F to 225°F (-54°C to 107°C)	15 sec. / 24 hrs.	2900	CFIA
406™	40604	3 g tube	Clear	-65°F to 250°F (-54°C to 121°C)	10 sec. / 24 hrs.	2250	Commerical item std. A-A-3097
410™	41045	20 g bottle	Black	-65°F to 225°F (-54°C to 107°C)	90 sec. / 24 hrs.	3200	CFIA
411™	41104	3 g tube	Clear	-65°F to 210°F (-54°C to 99°C)	30 sec. / 24 hrs.	3200	N/A
414™	41404	3 g tube	Clear	-65°F to 180°F (-54°C to 82°C)	20 sec. / 24 hrs.	3200	CFIA, Commerical item std. A-A-3097
426™	21921	10 g syringe	Black	-65°F to 210°F (-54°C to 99°C)	20 sec. / 24 hrs.	3000	N/A
435™	40994	20 g bottle	Clear	-65°F to 225°F (-54°C to 107°C)	30 sec. / 24 hrs.	2700	ISO 10993, CFIA
454™	45404	3 g tube	Clear	-65°F to 250°F (-54°C to 121°C)	15 sec. / 24 hrs.	3030	ABS, CFIA, Commerical item std. A-A-3097
480™	48040	20 g bottle	Black	-65°F to 180°F (-54°C to 82°C)	90 sec. / 24 hrs.	3800	N/A
495™	49550	1 oz. bottle	Clear	-65°F to 250°F (-54°C to 121°C)	5 sec. / 24 hrs.	2060	Commerical item std. A-A-3097
496™	49650	1 oz. bottle	Clear	-65°F to 180°F (-54°C to 82°C)	30 sec. / 24 hrs.	3600	Commerical item std. A-A-3097
498™	49850	1 oz. bottle	Clear	-65°F to 180°F (-54°C to 82°C)	50 sec. / 24 hrs.	3000	N/A
3092™	1807961	10 g syringe	Clear	-4°F to 176°F (-20°C to 80°C)	Fixture w/gap: 0.002" – 15 sec. 0.200" – 3.5 min. Full – 24 hrs.	3200	N/A

ADHESIVES-SEALANTS							
PRODUCT	Item Number	Package Size & Type	Color	Non-Corrosive?	Temperature Resistance	Sealing Time	Agency Approvals
LOCTITE® SI 593™	59330 40464 59375	80 ml tube 190 ml powercan 300 ml cartridge	Black	No	-65°F to 450°F (-54°C to 232°C)	Tack-Free – 30 min. Full Strength – 24 hrs.	CFIA
LOCTITE® SI 594™	59430	80 ml tube	White	No	-65°F to 450°F (-54°C to 232°C)	Tack-Free – 30 min. Full Strength – 24 hrs.	CFIA
LOCTITE® SI 595™	59530 59575	80 ml tube 300 ml cartridge	Clear	No	-65°F to 450°F (-54°C to 232°C)	Tack-Free – 30 min. Full Strength – 24 hrs.	UL Listed for U.S., NSF/ ANSI 51, CFIA
LOCTITE® SI 5011™	51388	300 ml cartridge	Clear	Yes & Oil Resistant	-75°F to 500°F (-59°C to 316°C)	Tack-Free – 25 min. Full Strength – 24 hrs.	N/A
LOCTITE® SI 5015™	30533	300 ml cartridge	Blue	No	-65°F to 500°F (-54°C to 316°C)	Tack-Free – 30 min. Full Strength – 24 hrs.	N/A
TEROSON® MS 939™	2068378	290 ml cartridge	Black	Yes	-40°F to 200°F (-40°C to 93°C)	1 to 7 days	N/A
TEROSON® MS 5510™	1562040 1560557	300 ml cartridge	Clear Black	Yes	-40°F to 200°F (-40°C to 93°C)	1 to 7 days	N/A

WINDSHIELD BONDING/REPAIR



TEROSON® PU 8597™ HMLC SEALANT

A one component, polyurethane-based, moisture curing direct glazing sealant with excellent sag resistance. Provides maximum performance -- high modulus, low conductivity.

Typical Use: Cold applied, PU window glazing adhesive/sealant, drive-away 60 minutes.

Item	Container Size	Pack
1377642	310 ml cartridge	12



TEROSON® PU 8599™ HMLC SEALANT

A one component, moisture curing direct glazing sealant with excellent sag resistance base on polyurethane, which cures by reaction with moisture to a soft elastic product.

Typical Use: PU Window glazing adhesive/sealant, drive away 15-30 min.

Item	Container Size	Pack
1377643	310 ml Cartridge	12



TEROSON® PU 9096™ PL SEALANT

A primerless, cold applied polyurethane direct glazing sealant with high green strength and excellent UV resistance.

Typical Use: Primerless PU window glazing adhesive sealant, drive away time 4 hrs.

Item	Container Size	Pack
1377641	310 ml Cartridge	12



TEROSON® VR 20™ CLEANER

Solvent-based universal product for the surface preparation of all bond lines made of glass, plastics and metal.

Typical Use: Pretreatment cleaner. Apply with a lint-free cloth.

Item	Container Size	Pack
2299388	1 liter bottle	1



TEROSON® PU 8519™ P PRIMER

An all-in-one glass primer and activator to be used prior to windscreen bonding. It promotes adhesion and UV protection of direct glazing adhesives/sealants. Used for application on glass, paint, ceramics and encapsulated screens.

Typical Use: Adhesion promoter/primer for SMP & PU glazing adhesives/sealants, drying time 2 min.

Item	Container Size	Pack
2241589	100 ml bottle	10



TEROSON® sliding nozzle

Provides the optimal bead size even on the latest car bodies with narrow bondlines. Safe and easy to use. Included in all Teroson® premium products, such as Teroson® PU 8597™ HMLC



LOCTITE® WINDSHIELD REPAIR KIT

A one-component windshield repair system designed to be used by the car owner. Requires no mixing, no heat. Safe and easy to use. Has the same index of refraction as the original glass to make the repair virtually undetectable.

Typical Use: "Bullseyes" in windshields or other laminated glass windows.




Item	Container Size	Pack
37613	0.17 fl. oz. syringe	12



WINDSHIELD BONDING-REPAIR

PRODUCT	Item Number	Package Size & Type	Feature	Shore Hardness	Tensile Strength (psi)	Elongation	Glazing Time	Drive-Away Time	Agency Approvals
TEROSON® PU 8597™ HMLC	1377642	310 ml cartridge	Fast, cold applied, withstands heavier windshields	A 70	1,300	300%	20 minutes	2 hrs. w/airbags 1 hr. w/o airbags	FMVSS 208/212
TEROSON® PU 8599™ HMLC	1377643	310 ml cartridge	Very fast, warm applied	A 60	1,200	300%	15 minutes	15 min. w/airbags	FMVSS 208/212
TEROSON® PU 9096™ PL	1377641	310 ml cartridge	Primerless, cold applied	A 60	1,000	350%	20 minutes	4 hrs. w/o airbags	FMVSS 208/212
TEROSON® PU 8519™ P PRIMER	2241589	100 ml bottle	All-in-one primer/activator	N/A	N/A	N/A	Evaporation time: 2 min.	N/A	N/A
LOCTITE® Windshield Repair Kit	37613	0.17 fl. oz. syringe	Repair windshield "bullseyes"	N/A	N/A	N/A	N/A	Fixture - 1 min. Full cure - 24 hrs.	N/A

WINDSHIELD GLASS INSTALLATION EQUIPMENT & ACCESSORIES

Item Number	Pack	Description	
2170543	10/pack	ET CLEANING SPONGES <ul style="list-style-type: none"> Designed to clean and scuff the frit around windshield. Lint-free, and applies cleaner or primer in an even, uniform fashion. Does not damage glass. Sponge size: 3.94 x 1.18 x 0.79 in. (100 x 30 x 20 mm). Can be cut to size.	
142245	25 pieces /Pack	ET PRIMER APPLICATORS <ul style="list-style-type: none"> Lint-free, wool ball on aluminum stick "daubers". 	
960304	1	TEROSON® POWERLINE II AIR CARTRIDGE GUN <ul style="list-style-type: none"> Mechanical ram (rather than air pressure) and integrated air pressure gauge ensures smooth action and allows for continuously variable adjustment of adhesive flow. No air introduced into the cartridge from the gun, eliminating popping and sputtering of product while dispensing. High mechanical advantage (3:1) allows increased capability to dispense high viscosity pastes much faster. 	

WINDOW GLAZING

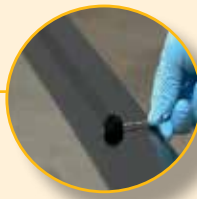
STEP 1

Thoroughly clean the adhesive bondline area of the install glass. Wipe clean glass with lint-free cloth and cleaner TEROSON® VR 20™. Abrade the bondline with smooth abrasive pad (TEROSON® ET Cleaning Sponges) and wipe clean again. Attach rubber seal if applicable.



STEP 2

For products that require a primer, shake and apply PU 8519™ P Primer around edges of glass. Apply with Applicator, or smooth side of ET Cleaning Sponge.



STEP 3

Trim back the remaining bead of urethane leaving a thin layer around the pinchweld. Apply PU 8519™ P Primer to any bare metal areas exposed during the trimming process.



STEP 4

Load adhesive cartridge in gun. Adjust new adhesive bead height to top of vehicle frame. Apply adhesive bead by moving nozzle at 90° angle to the horizontally positioned screen. Close the bead knit-lines using a spatula. Install and consider safe drive-away time.



KITS / SPECIAL PRODUCTS / DISPENSING EQUIPMENT



LOCTITE® TOOLBOX

Containing 16 of the latest and best LOCTITE® technologies to solve the most common mechanical failures, this kit has everything a professional needs to increase reliability at the base component level.

Typical Use: Field kit.

Item	Container Size	Pack
38956	kit	1

LOCTITE® O-RING MAKING KIT

Eliminates the need for an inventory of different sized O-rings. Joints resist water and oil, and are as strong as the rubber itself. Contains 3-foot lengths of common diameters of Buna N cord, LOCTITE® 404® Quick Set™ Instant Adhesive, O-ring fixture, blade, waterproofing solution and cleanup solution. Also available in metric sizes.

CFIA approved.

Typical Use: Eliminates need to disassemble parts and components.

Item	Container Size	Pack
00112	1 kit	5

LOCTITE® FIXMASTER® ETCHING AGENT

Typical Use: Enhances bonds to rubber.

Item	Container Size	Pack
99626	3 oz. bottle	6

LOCTITE® MR FLEX 80™ PUTTY

A trowelable, two-part urethane for rebuilding and repairing rubber parts and linings, providing impact-, abrasion-, and corrosion-resistant protection.

Typical Use: Belt repair, rebuilding and repairing rubber parts and linings.

Item	Container Size	Pack
97423	1 lb. kit	6

LOCTITE® SF 8220™ FLEX CLEANER

Formerly known as **FIXMASTER® FLEX CLEANER**

Typical Use: Cleans and primes surfaces.

Item	Container Size	Pack
39636	4 oz. can	6

LOCTITE® CLOVER® SILICON CARBIDE GREASE MIX

The standard abrasive paste for fast metal removal. Produces a smooth, flat surface but not a polished one. Leaves a rust-preventing film on lapped surfaces.

Typical Use: Lapping compound.

Item	Container Size/Grit	Pack
39401	1 lb. can/Gr. A-280 Grit	6
39413	1 lb. can/Gr. B-240 Grit	6
39473	1 lb. can/Gr. G-80 Grit	6
39523	1 lb. can/Gr. 2A-400 Grit	6
39561	1 lb. can/Gr. 5A-800 Grit	6

LOCTITE® PC 3967™ STRIPPED THREAD REPAIR KIT

Formerly known as **FORM-A-THREAD®**

Permanently repairs stripped threads and fasteners in five minutes (up to SAE Grade 5 English and 8.8 metric). Allows up to 1,538 in.-lbs. torque (on 1" bolt) and 300°F (149°C). Resists most shop fluids.

Typical Use: Repairing stripped threads.

Item	Container Size	Pack
28654	12.9 ml kit	6





LOCTITE® SI 5075™ INSULATING & SEALING WRAP

This innovative, self-fusing silicone wrap is perfect for electrical insulation and sealing applications, even for pipes under pressure. It withstands extreme conditions such as salt water, fuel and acid fluids exposure, temperatures ranging from -65°F to 500°F, tensile strength up to 700 psi and dielectric strength up to 400 vpm. It is also suited for an unlimited number of other applications such as tool handle wrapping, harness wrapping, temporary clamping, vibration damping, underwater repairs and much more.

Typical Use: Jumper cable grip/insulating, emergency hose repair, exhaust wrap, tool handles.

Item	Container Size	Pack
1212164	1" x 10' red roll	10
1540599	1" x 10' black roll	10
1496756	2" x 36' black roll	10



LOCTITE® SF 5408 BELT DRESSING & CONDITIONER

Extends belt life. Penetrates the cord fibers of "V" belts to restore pliability and flexibility. Prevents belt slippage due to heat, cold, dampness, dust and glazing. Eliminates squeaking and slipping.

Typical Use: Fan belts, water pumps, power steering, air conditioners and power tools.

Item	Container Size	Pack
30527	12 oz. aerosol	12



LOCTITE® SF 7900™ CERAMIC SHIELD FOR WELDING

Innovative ceramic protective coating that protects welding equipment against metal spatter for eight hours, without reapplication. Minimizes equipment cleaning and eliminates downtime, reducing cost and enhancing productivity.

Typical Use: High-performance welding, anti-spatter.

Item	Container Size	Pack
1616692	9.5 oz. aerosol	6



LOCTITE® FREKOTE® S-50™ SACRIFICIAL MOLD RELEASE AGENT

Offers excellent release and slip properties and is recommended for the most demanding silicone rubber molding applications. When properly applied to a preheated surface, this water-based product forms a thin, inert, thermally-stable coating capable of releasing most types of silicone rubber. Furthermore, S-50™ is capable of being diluted with water at a wide range of ratios.

Typical Use: Silicone molding applications.

Item	Container Size	Pack
37086	12.8 oz. aerosol	12
36529	1 gal. can	4
36530	5 gal. pail	1

KITS / SPECIAL PRODUCTS / DISPENSING EQUIPMENT

LOCTITE® 50 ML F TUBE SQUEEZE DISPENSER

Designed to dispense all LOCTITE® products that come in 50 ml tubes. Ergonomic, easy-to-use dispenser improves bead positioning and reduces waste.

Typical Use: General purpose.

Item	Container Size	Pack
1083845	1 applicator	1



LOCTITE® 50 ML DUAL CARTRIDGE MANUAL APPLICATOR

Hand-held cartridge dispenser for 50 ml dual cartridges. Compatible with 1:1, 2:1 mix ratio products.

Typical Use: General purpose.

Item	Container Size	Pack
98472	1 applicator	1



LOCTITE® 50 ML STATIC MIX NOZZLE

Stepped tip, 5.9" Overall length, 0.25" mm ID, 20 elements. For 1:1, 2:1, 4:1 mix ratio products.

Typical Use: Used with 50 ml dual cartridges.

Item	Container Size	Pack
98623	1 nozzle	10



LOCTITE® CAULKING GUN CONVERSION KIT FOR 50 ML CARTRIDGES

Converter kit for household caulking gun.

Typical Use: Accepts 50 ml.

Item	Container Size	Pack
98466	1 kit	1



LOCTITE® 50 ML SQUARE MIX NOZZLE

Plastic, disposable nozzles that attach directly to LOCTITE® H3000™ dual cartridges. They are designed to mix adhesive automatically as it travels through the static-mix nozzle.

Typical Use: Used with H3000™.

Item	Container Size	Pack
98473	1 nozzle	10



LOCTITE® 400 ML DUAL CARTRIDGE MANUAL APPLICATOR

Hand-held cartridge dispenser for 200 ml/400 ml dual cartridges with 1:1 or 2:1 mix ratios.

Typical Use: General purpose.

Item	Container Size	Pack
983438	1 applicator	1



LOCTITE® 200/400 ML ROUND MIX NOZZLE

Stepped tip, 7.3" overall length, 6.3 mm ID, 24 elements. 1:1, 2:1 mix ratios.

Typical Use: Used with 200 & 400 ml cartridges.

Item	Container Size	Pack
98456	1 nozzle	10





**LOCTITE® DUAL CARTRIDGE
MANUAL APPLICATOR –
HEAVY-DUTY**

Handheld, manually operated dispenser for 2-part adhesives with medium to high viscosity. For 200 ml and 400 ml products with 1:1, 2:1, 4:1, 10:1 mix ratios.

Typical Use: General purpose.

Item	Container Size	Pack
1372751	1 applicator	1



10 ML SYRINGE DISPENSER

Hand-held, manually operated dispenser for use with LOCTITE 426 Instant Adhesive.

Typical Use: Gel CA syringe dispensing.

Item	Container Size	Pack
1233800	1 applicator	1



**LOCTITE® FIXMASTER® RAPID
RUBBER REPAIR STATIC MIXERS**

These mixing nozzles are for use with LOCTITE® Fixmaster® Rapid Rubber Repair Urethane in the 400 ml cartridge. Packaged in bags of 6.

Item	Container Size	Pack
39633	6 dispensers	1



**LOCTITE® DISPENSE NEEDLE,
18 GAUGE, 1/4" STAINLESS STEEL**

High-precision dispense needle, 18 gauge, stainless steel with vertical thread for secure valve and syringe barrel attachment. For use with LOCTITE® 426™ Instant Adhesive.

Typical Use: Dispensing needle.

Item	Container Size	Pack
98196	50 tips	1



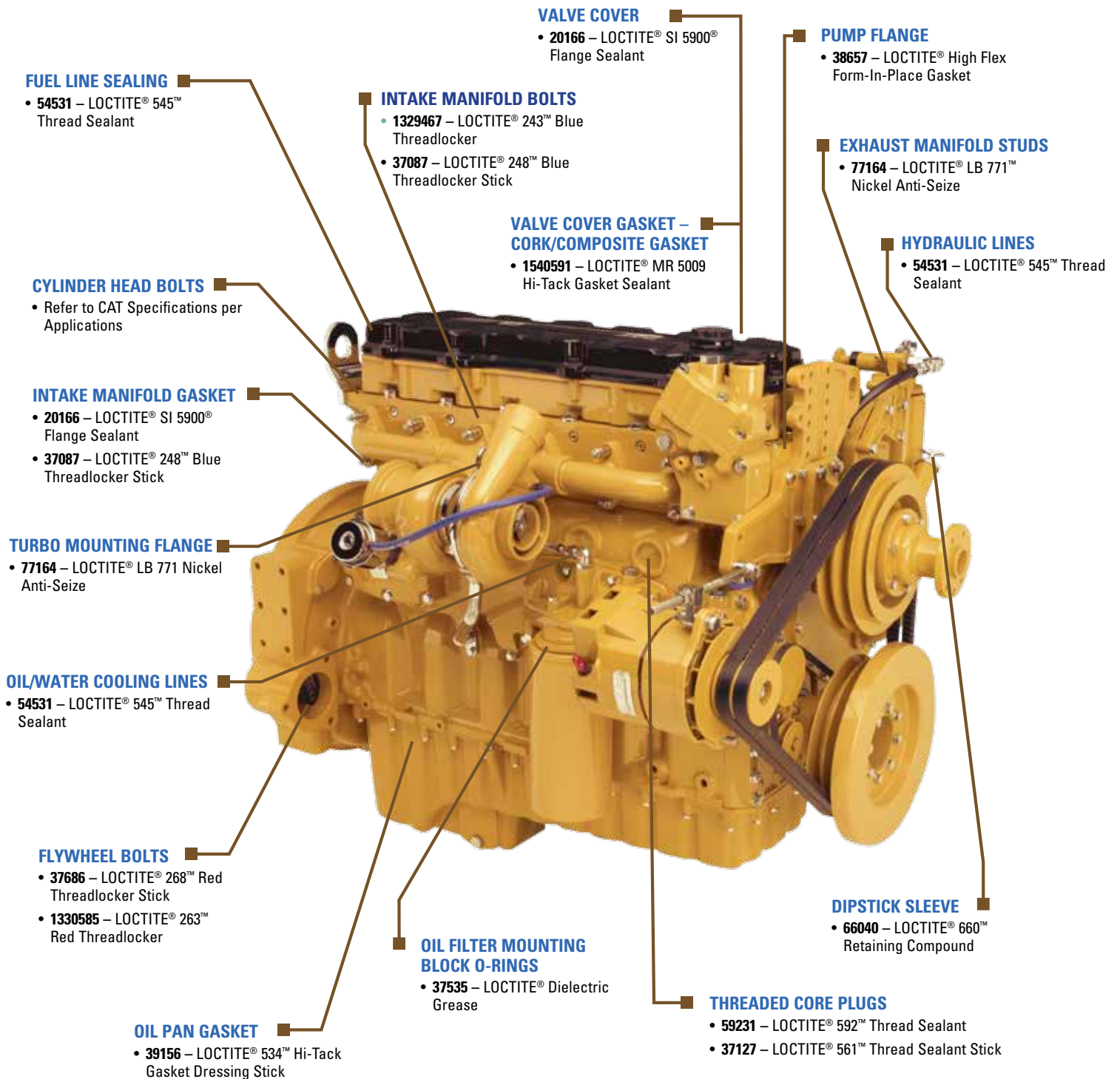
**TEROSON® POWERLINE II AIR
CARTRIDGE GUN**

High-pressure pneumatic gun – piston rod positive displacement, for flat-stream and wide-stream nozzle applications. For use with 300 and 310 ml cartridges.

Typical Use: General purpose.

Item	Container Size	Pack
960304	1 applicator	1

ENGINE APPLICATIONS



FUEL LINE SEALING

- 54531 – LOCTITE® 545™ Thread Sealant

CYLINDER HEAD BOLTS

- Refer to CAT Specifications per Applications

INTAKE MANIFOLD GASKET

- 20166 – LOCTITE® SI 5900® Flange Sealant
- 37087 – LOCTITE® 248™ Blue Threadlocker Stick

TURBO MOUNTING FLANGE

- 77164 – LOCTITE® LB 771 Nickel Anti-Seize

OIL/WATER COOLING LINES

- 54531 – LOCTITE® 545™ Thread Sealant

FLYWHEEL BOLTS

- 37686 – LOCTITE® 268™ Red Threadlocker Stick
- 1330585 – LOCTITE® 263™ Red Threadlocker

OIL PAN GASKET

- 39156 – LOCTITE® 534™ Hi-Tack Gasket Dressing Stick

VALVE COVER

- 20166 – LOCTITE® SI 5900® Flange Sealant

INTAKE MANIFOLD BOLTS

- 1329467 – LOCTITE® 243™ Blue Threadlocker
- 37087 – LOCTITE® 248™ Blue Threadlocker Stick

VALVE COVER GASKET – CORK/COMPOSITE GASKET

- 1540591 – LOCTITE® MR 5009 Hi-Tack Gasket Sealant

PUMP FLANGE

- 38657 – LOCTITE® High Flex Form-In-Place Gasket

EXHAUST MANIFOLD STUDS

- 77164 – LOCTITE® LB 771™ Nickel Anti-Seize

HYDRAULIC LINES

- 54531 – LOCTITE® 545™ Thread Sealant

OIL FILTER MOUNTING BLOCK O-RINGS

- 37535 – LOCTITE® Dielectric Grease

DIPSTICK SLEEVE

- 66040 – LOCTITE® 660™ Retaining Compound

THREADED CORE PLUGS

- 59231 – LOCTITE® 592™ Thread Sealant
- 37127 – LOCTITE® 561™ Thread Sealant Stick



GLOW PLUGS

- 37229 – LOCTITE® LB 8065 C5-A® Copper Anti-Seize Lubricant Stick

DIESEL INJECTORS

- 1329467 – LOCTITE® 243™ Blue Threadlocker

WATER PUMP MOUNTING HARDWARE PULLEY BOLTS

- 1329467 – LOCTITE® 243™ Blue Threadlocker
- 37087 – LOCTITE® 248™ Blue Threadlocker Stick

TURBO FLANGE

- 77164 – LOCTITE® LB 771™ Nickel Anti-Seize

CLUTCH FAN BOLTS

- 1329467 – LOCTITE® 243™ Blue Threadlocker

WATER PUMP GASKET

- 1540591 – LOCTITE® MR 5009™ Hi-Tack Gasket Sealant

OIL PAN COVER

- 38657 – LOCTITE® High Flex Form-In-Place Gasket

HARMONIC BALANCER BOLTS

- 1330585 – LOCTITE® 263™ Red Threadlocker

THREADED CORE PLUGS

- 59231 – LOCTITE® 592™ Thread Sealant
- 37127 – LOCTITE® 561™ Thread Sealant Stick

THREADED WATER PUMP FITTINGS

- 54531 – LOCTITE® 545™ Thread Sealant

CONNECTING ROD CAP BOLTS

- 1330585 – LOCTITE® 263™ Red Threadlocker
- 37686 – LOCTITE® 268™ Red Threadlocker Stick

TIMING COVER/FRONT COVER

- 38657 – LOCTITE® High Flex Form-In-Place Gasket

CRANKSHAFT SLEEVE SEAL

- 38657 – LOCTITE® High Flex Form-In-Place Gasket

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